

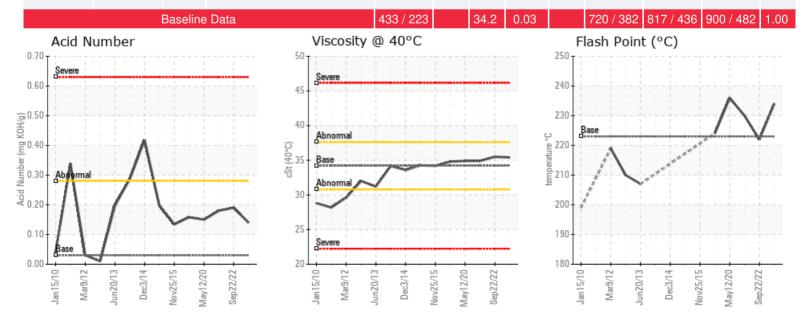
## STILLYARD HOT OIL SYSTEM

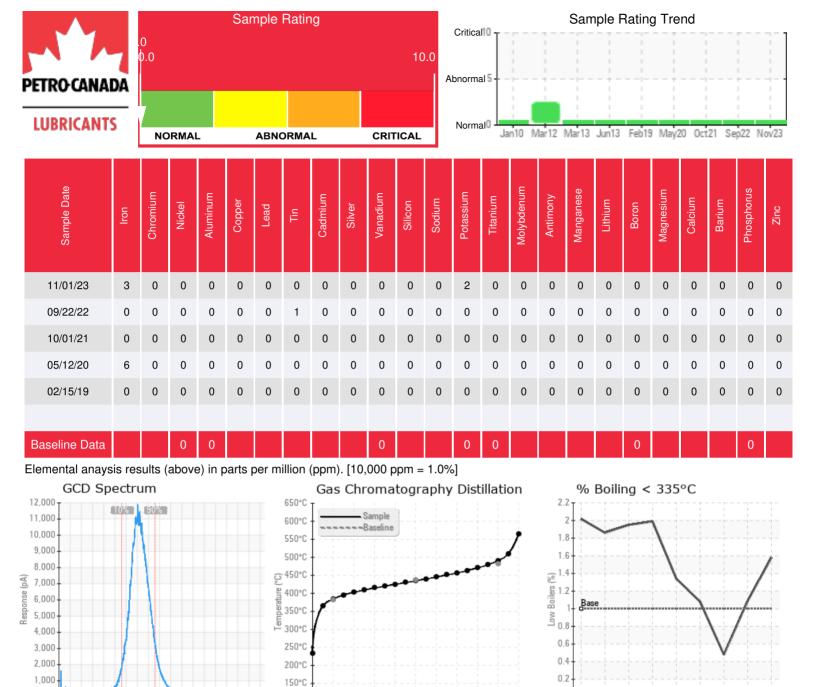
Customer: PTRHTF10094	System Information	Sample Information
<b>CERTAINTEED CORPORATION -</b>	System Volume: 0 gal	Lab No: 02616805
OXFORD	Bulk Operating Temp: 450F / 232C	Analyst: Manny Garcia
200 CERTAINTEED RD	Heating Source:	Sample Date: 11/01/23
OXFORD, NC 27565 US	Blanket:	Received Date: 02/20/24
Attn: Seth Newton	Fluid: PETRO CANADA PETRO-THERM	Completed: 03/05/24
Tel: (919)693-1141	Make:	Manny Garcia
E-Mail: Seth.newton@saint-gobain.com		manuel.garcia@HFSinclair.com

Recommendation: Oil is suitable for continued use. Please re-submit sample in the fall of 2024.

Comments: Wear metals/contamination are nil. Water ppm has increased slightly, but acid number has dropped. Viscosity is in satisfactory range. COC Flash point has been very steady at 234oC. Pentane insolubles have dropped to satisfactory levels of .074; appearance of the fluid sample is GOOD.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
11/01/23	02/20/24	12.0m		453 / 234	42	35.4	0.14	0.074	723 / 384	814 / 435	915 / 490	1.58
09/22/22	10/12/22	0.0m	TRACING LINE	432 / 222	9.4	35.5	0.19	0.267	728 / 386	816 / 436	915 / 491	1.09
10/01/21	10/18/21	0.0m		446 / 230	16.2	34.9	0.18	0.055	729 / 387	817 / 436	913 / 490	0.48
05/12/20	07/06/20	5.0m		457 / 236	22.8	34.9	0.15	0.191	723 / 384	813 / 434	912 / 489	1.08
02/15/19	02/28/19	1.0m	DRAIN POINT	435 / 224	9.7	34.8	0.158	0.029	698 / 370	788 / 420	892 / 478	1.34





Historical Comments	
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Percent Recovered

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0

Jan 15/10

Mar9/12 Mar14/13 Jun20/13 Feb15/19

Nov1/23 -

Sep22/22

May12/20 0ct1/21

09/22/22	Please re-submit fluid in September 2023 as scheduled. Fluid is suitable for continued use as expected for a 12-month old product. Parameters all look great!
10/01/21	Fluid condition looks excellent. Please re-submit next oil sample in October 2022
05/12/20	Despite the dark appearance, which is normal for hot oils, the sample shows nothing abnormal or marginal to act upon. Re-sample at next scheduled interval.
02/15/19	Glad to see this system back on our normal Hot Oil testing program. All parameters are within acceptable limits, contamination by water is barely detectable, oxidation is very mild. Keep monitoring along with the other systems. No action needed at this time.

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100°C

0% 20% 30% 50%

0