

API BOILER

Customer: PTRHTF30020

IKO INDUSTRIES HAWKESBURY 1451 SPENCE ROAD HI-PARTS-HAWK YARD HAWKESBURY, ON K6A 3T4 CA

Attn: Adam Aubry

Tel:

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System Information

System Volume: 25000 ltr

Bulk Operating Temp: 518F / 270C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make: INDUSTRIAL

Sample Information

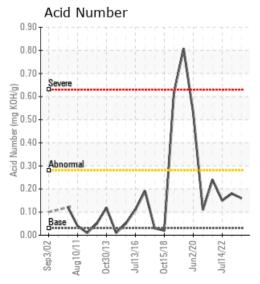
Lab No: 02617274 Analyst: Behshad Sabah Sample Date: 02/12/24 Received Date: 02/21/24 Completed: 02/26/24 Behshad Sabah

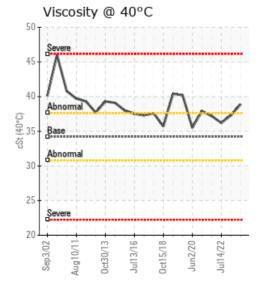
behshad.sabah@HFSinclair.com

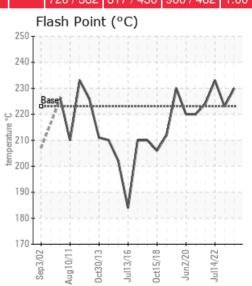
Recommendation: oil in good condition. no actions to take. take another sample next year.

Comments: (GCD) 90% Distillation Point is abnormally high.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	%06 QСD	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
02/12/24	02/21/24	14.0y		446 / 230	49	38.9	0.16	0.151	719 / 382	819 / 437	930 / 499	1.77
05/01/23	05/02/23	13.0y		433 / 223	5.1	37.3	0.18	0.111	719 / 382	819 / 437	922 / 495	1.58
07/14/22	07/21/22	12.0y		451 / 233	23.1	36.2	0.15	0.262	722 / 383	819 / 437	925 / 496	1.55
10/01/21	10/20/21	11.0y		435 / 224	277.9	37.2	0.24	0.137	722 / 383	821 / 439	928 / 498	1.91
01/19/21	01/22/21	11.0y		428 / 220	5.3	37.9	0.11	0.454	724 / 384	822 / 439	930 / 499	1.26
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





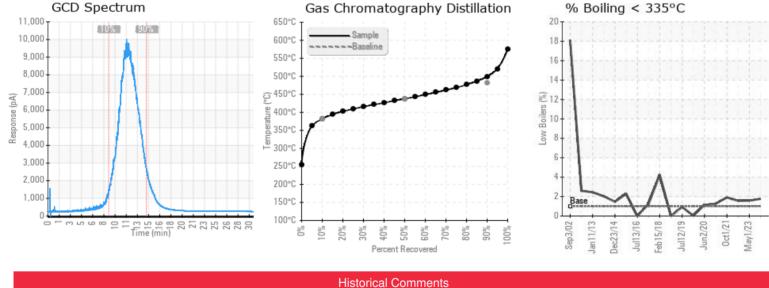




Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]

0

Baseline Data



No presence of wear. Contamination are not present in sample. The viscosity and AN (acid number) are correct. COC flash point is on normal. GCD 10% is normal. GCD 90% is to report with severity 2 (yellow flag). Pentanes insolubles are correct. Graphic GCD is correct. The oil condition is good, very small indication 05/01/23 of high boiler which is minimal. Please keep monitoring the oil. (GCD) 90% Distillation Point is marginally high. No wear, no contamination are present in sample. Viscosity and AN (acid number) are correct. COC flash point is good. GCD 10% is good and GCD 90% is to report with severity 2 (yellow flag). Pentanes insolubles are good. The oil condition is good, very small indication of high boiler which is minimal. Please keep monitoring the oil.small change in the AN 07/14/22 viscosity increase will reduce the heat transfer coefficient by 3%. in general oil is in good and acceptable condition. (GCD) 90% Distillation Point is marginally high. Elemental Analysis is OK, FE = 6 ppm, max = 99. Water is ok, 278 ppm, max = 350 ppm, The Acid Number is ok at 0.24 and maximum is 0.29. The Viscosity @ 40C is ok, A result to 37.2 cSt and a fresh oil is 35.8 cSt. increase by 3.9%. The COC flash point is ok. A result to 224 C and a fresh oil is 225 C. The insolubles or solids (%W) is good. A result to 0.137 and the maximum is 0.29.GCD % 10% is ok and 10/01/21 GCD 90% is a severity yellow, we will check for the next analysis, to do in one year. The graphic GCD is a good shape and we have not a large volume of low boiler and high boiler. Continue operation (GCD) 90% Distillation Point is abnormally high Solids (Pentane Insolubles) are high. High boilers (GCD @90%) are high. GCD <335C have increase. We could see some deposits in elbow, small lines etc. The heat trasfer fluid is OK, for continuous use. Pentane Insolubles levels are abnormally high. (GCD) 90% Distillation Point is abnormally high. 01/19/21

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