

[3-6-39-11W5] WESTBRICK

Customer: PTRHTF20243

CFR CHEMICALS
38451 RRZZ
RED DEER, AB T4E 2N6 CA
Attn: Andrew Schacher
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System Information

System Volume: 5000 ltr
Bulk Operating Temp: 185F / 85C
Heating Source:
Blanket:
Fluid: PETRO CANADA PETRO-THERM
Make:

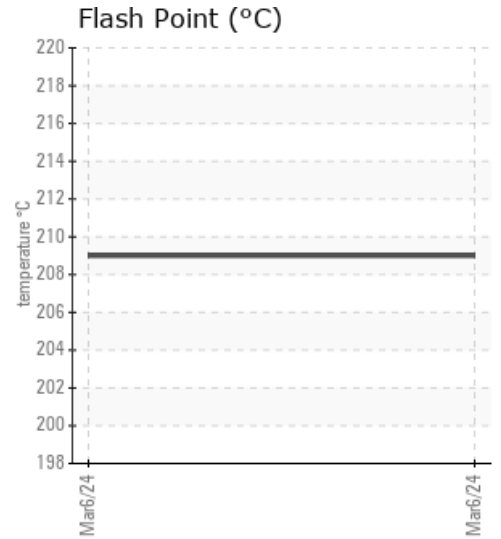
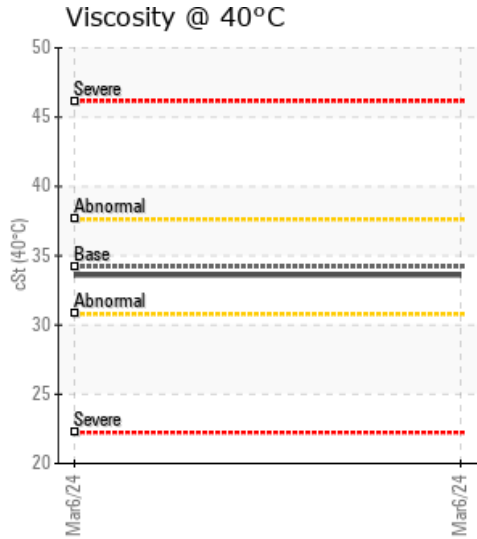
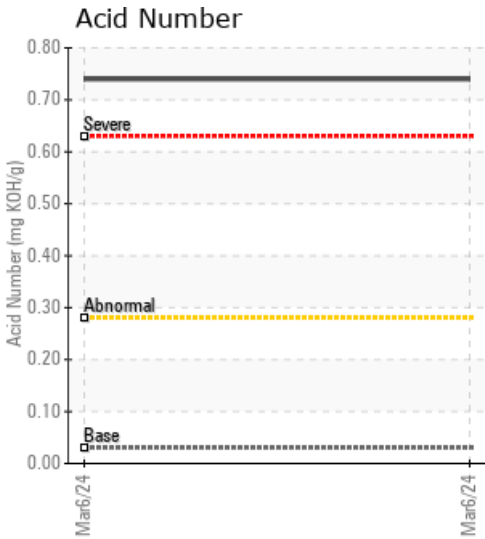
Sample Information

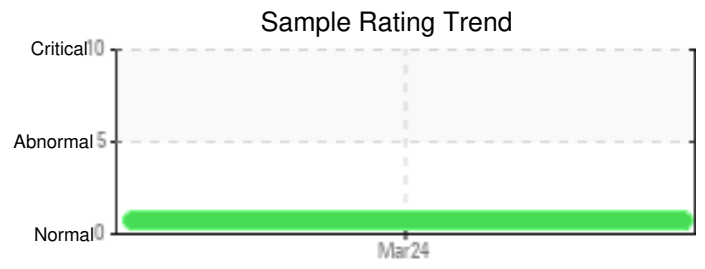
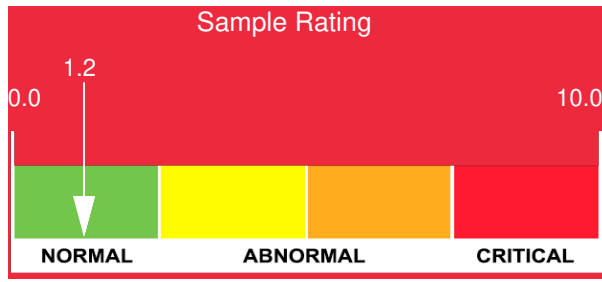
Lab No: 02623179
Analyst: Lyle Dach
Sample Date: 03/06/24
Received Date: 03/19/24
Completed: 04/01/24
Lyle Dach
lyle.dach@HFSinclair.com

Recommendation: Overall the fluid appears to be in reasonable condition the fluids acid number is elevated to a level where fluid sweetening should be considered. Acid number does increase exponentially and has tendencies to cause increased sludge deposits and system corrosion. Resample to confirm these results.

Comments: Acid Number (AN) is abnormally high.

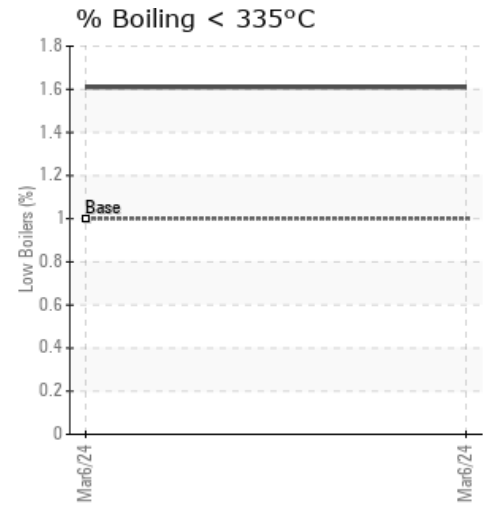
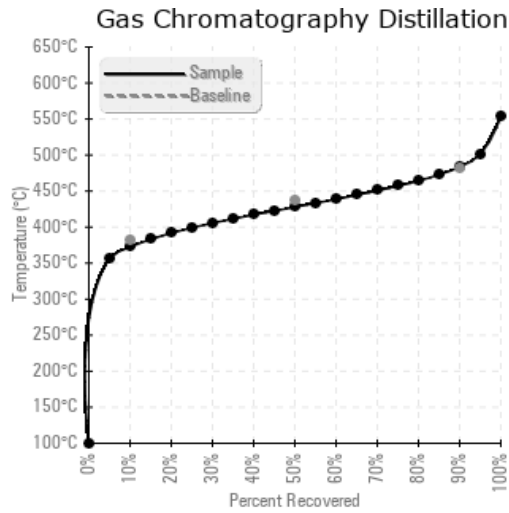
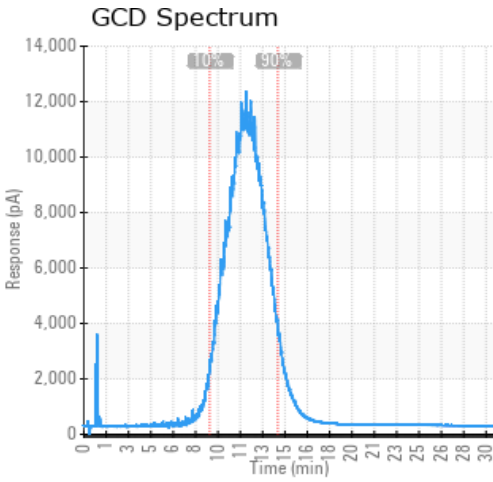
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
03/06/24	03/19/24	3.0y		408 / 209	62	33.6	0.74	0.369	702 / 372	802 / 428	902 / 484	1.61
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
03/06/24	5	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	31	0
Baseline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

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