

# **CNRL KNOPCIK**

## Customer: PTRHTF20048

CANADIAN NATURAL RESOURCES

**BOX 125** 

HYTHE, AB T0H 0C0 CA

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## System Information

System Volume: 30000 ltr

Bulk Operating Temp: 437F / 225C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make: BORN/HEATEC

#### Sample Information

Lab No: 02623181 Analyst: Clinton Buhler Sample Date: 02/29/24 Received Date: 03/19/24 Completed: 04/01/24

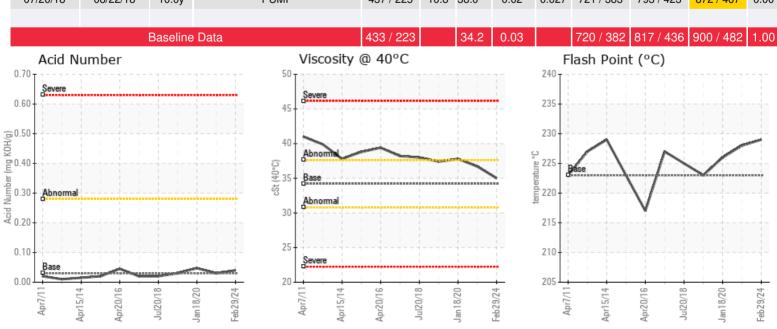
Clinton Buhler

Clinton.Buhler@HFSinclair.com

Recommendation: Sample results indicate that the fluid is in suitable condition for continued service. Please re-sample in 12 months.

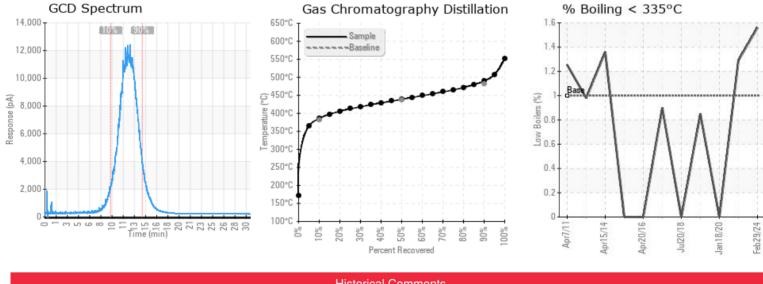
#### Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
02/29/24	03/19/24	0.0y		444 / 229	186	35.0	0.04	0.261	726 / 386	822 / 439	913 / 489	1.56
07/13/21	09/16/21	0.0y	hot oil pump	442 / 228	8.2	36.7	0.03	0.006	728 / 387	822 / 439	912 / 489	1.29
01/18/20	01/27/20	5.0y	9-10-74-11W6 KNOPCIK	439 / 226	8.3	37.8	0.047	0.053	733 / 390	813 / 434	890 / 477	0.00
05/14/19	07/30/19	11.0y	PUMP	433 / 223	325.0	37.4	0.030	0.054	722 / 384	823 / 439	915 / 491	0.85
07/20/18	08/22/18	10.0y	PUMP	437 / 225	10.8	38.0	0.02	0.027	721 / 383	793 / 423	872 / 467	0.00
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



	Historical Comments
07/13/21	Analysis results indicate that the fluid is in suitable condition for continued service. Please re-sample in 12 months
01/18/20	Sample results indicate that the heat transfer fluid is suitable for continued service. Please re-sample in 12 months
05/14/19	The fluid is in a good condition and suitable for further use. The sample contained some free water. This can occur when sample is taken from a low point. If not taken from a low point, boil-off water to atmosphere and/or drain free water from a low drain point. Please re-sample in 12 months.
07/20/18	Sample results indicate that the fluid is suitable for continued service. 90% GCD value is lower than previous samples; continue to monitor. Please pull another sample in 12 months.

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