

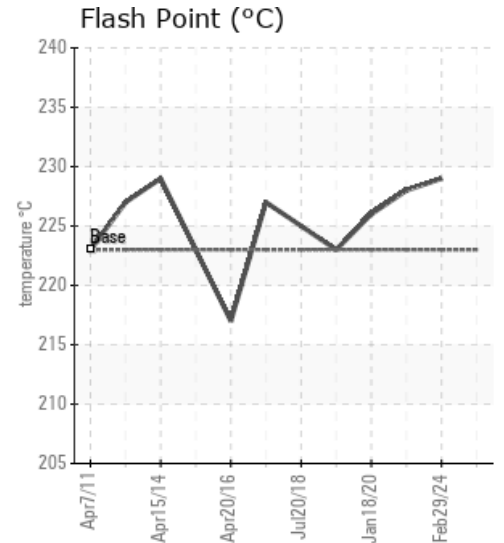
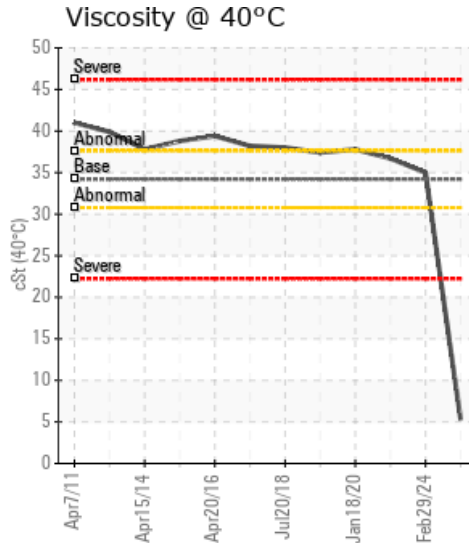
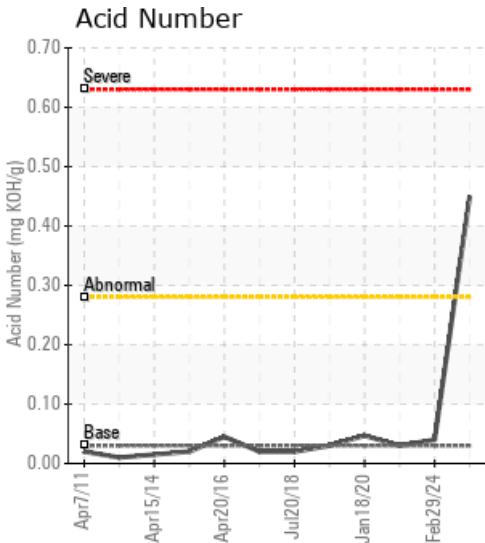
[9-10-74-11W6] CNRL KNOPCIK

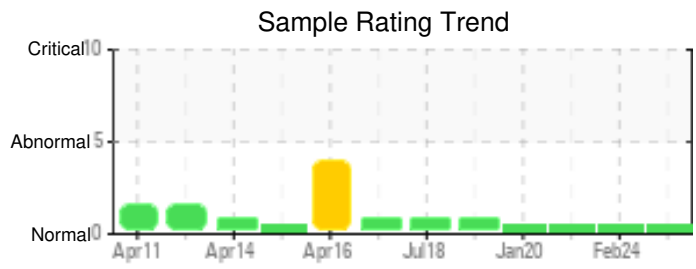
Customer: PTRHTF20048	System Information	Sample Information
CANADIAN NATURAL RESOURCES BOX 125 HYTHE, AB T0H 0C0 CA Attn: Ken Moon Tel: (280)831-0623 E-Mail: ken.moon@cnrl.com	System Volume: 30000 ltr Bulk Operating Temp: 437F / 225C Heating Source: Blanket: Fluid: PETRO CANADA PETRO-THERM Make: BORN/HEATEC	Lab No: 02645056 Analyst: Clinton Buhler Sample Date: 06/25/24 Received Date: 07/02/24 Completed: 07/05/24 Clinton Buhler Clinton.Buhler@HFSinclair.com

Recommendation: Sample results indicate excessive water contamination. GCD values are likely not valid due to the high water content. Confirm source of water contamination. Please re-sample immediately from a hot, turbulent zone; thoroughly purge sample valve and related piping/tubing before drawing sample.

Comments: Water contamination levels are severely high. Water contamination levels are severely high.. ppm Water contamination levels are severely high. Potassium ppm levels are abnormally high. (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. (GCD) 50% Distillation Point is severely low. (GCD) 90% Distillation Point is severely low. Visc @ 40°C is severely low. Acid Number (AN) is abnormally high.

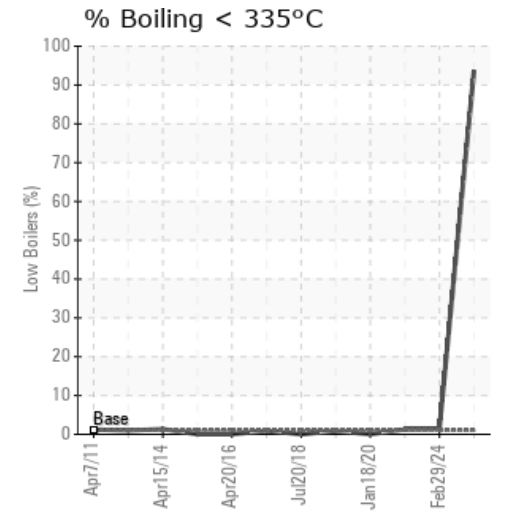
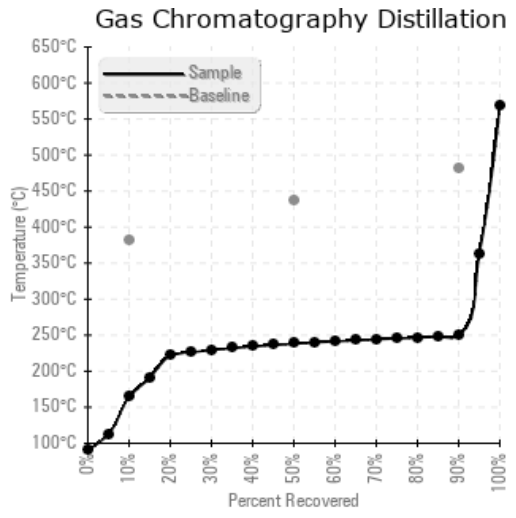
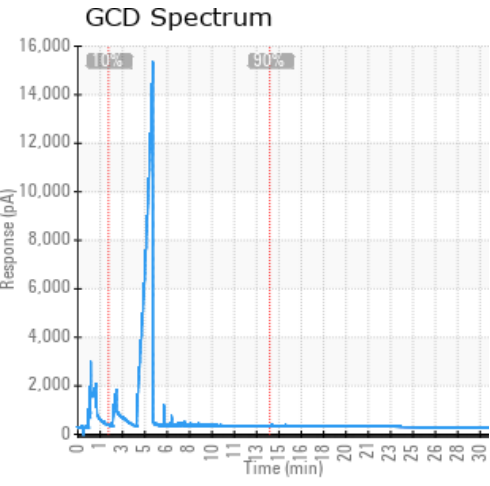
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
06/25/24	07/02/24	30.0y	old sask. boiler		384690	5.3	0.45		328 / 164	461 / 238	480 / 249	93.73
02/29/24	03/19/24	0.0y		444 / 229	186	35.0	0.04	0.261	726 / 386	822 / 439	913 / 489	1.56
07/13/21	09/16/21	0.0y	hot oil pump	442 / 228	8.2	36.7	0.03	0.006	728 / 387	822 / 439	912 / 489	1.29
01/18/20	01/27/20	5.0y	9-10-74-11W6 KNOPCIK	439 / 226	8.3	37.8	0.047	0.053	733 / 390	813 / 434	890 / 477	0.00
05/14/19	07/30/19	11.0y	PUMP	433 / 223	325.0	37.4	0.030	0.054	722 / 384	823 / 439	915 / 491	0.85
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc	
06/25/24	6	0	0	0	0	0	0	0	0	0	0	10	22	0	0	0	0	0	7	0	0	0	0	0	0
02/29/24	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
07/13/21	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
01/18/20	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
05/14/19	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Baseline Data			0	0						0			0	0					0				0		

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments	
02/29/24	Sample results indicate that the fluid is in suitable condition for continued service. Please re-sample in 12 months.
07/13/21	Analysis results indicate that the fluid is in suitable condition for continued service. Please re-sample in 12 months
01/18/20	Sample results indicate that the heat transfer fluid is suitable for continued service. Please re-sample in 12 months
05/14/19	The fluid is in a good condition and suitable for further use. The sample contained some free water. This can occur when sample is taken from a low point. If not taken from a low point, boil-off water to atmosphere and/or drain free water from a low drain point. Please re-sample in 12 months.

Petro-Canada makes no representation or warranty of any kind, either express or implied, as to the accuracy or completeness of the analysis and assumes no responsibility and shall have no liability whatsoever with respect to such analysis, or a party's use of it. Petro-Canada is a division of HollyFrontier Corporation.