# LIEBHERR

**CONSTRUCTION EQUIPMENT** 

### LIEBHERR LH30M 072023-1200 - Diesel Engine

Sample No: LH0256818

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Oil Type: PETRO CANADA 10W30

Sample Information							
Sample Number	LH0256818	LH0227423	LH0185990	LH0133896			
Sample Date	24 May 2023	01 Apr 2022	03 Feb 2021	03 Dec 2018			
Machine Hours	11347	10095	9113	7615			
Oil Hours	0	0	0	0			
Oil Changed	Changed	Changed	Not Changd	Changed			
Sample Status	ABNORMAL	NORMAL	NORMAL	NORMAL			

Oil Co	ndition				
Visc @ 100°C	cSt	<b>11.5</b>	11.9	0 10.4	13.8
Oxidation (PA)	%	65	53	54	71

Conto	ımination				
Water	%	NEG	NEG	NEG	NEG
Soot %	%	<b>0.4</b>	0.1	0.1	O 0
Nitration (PA)	%	82	71	66	58
Sulfation (PA)	%	60	60	51	55
Glycol	%	NEG	NEG	NEG	NEG
Fuel	%	<1.0	<1.0	0.7	<1.0
Silicon	ppm	<b>14</b>	0 8	0 8	<b>9</b>
Sodium	ppm	<b>9</b>	O 27	<b>20</b>	<b>16</b>
Potassium	ppm	<b>8</b>	<b>5</b>	O 2	O 2

<b>10</b>					
Wed	ır Metals				
Iron	ppm	<b>23</b>	○ 39	O 13	O 12
Copper	ppm	<b>10</b>	O 15	<b>9</b>	<b>6</b>
Lead	ppm	<b>2</b>	<b>6</b>	O 2	O <1
Tin	ppm	<b></b> <1	O 1	O <1	0
Aluminum	ppm	<u> </u>	O 12	<b>6</b>	0 8
Chromium	ppm	○ <1	O 1	O <1	0
Molybdenum	ppm	<b>55</b>	O 42	<b>5</b> 4	<b>6</b>
Nickel	ppm	<b></b> <1	O <1	O <1	0 <1
Titanium	ppm	<1	0	<1	O 0
Silver	ppm	<b>○</b> <1	<1	<1	0
Manganese	ppm	<1	O <1	<1	O <1
Vanadium	ppm	0	0	0	0

Add	itives					
Calcium	ppm	<b>1145</b>	O 1585	O 1110	O 1551	·
Magnesium	ppm	<b>898</b>	O 595	903	O 625	
Zinc	ppm	<b>1169</b>	O 1101	O 1127	O 844	
Phosphorus	ppm	<b>972</b>	○ 898	<b>904</b>	721	
Barium	ppm	<b>0</b>	<b>0</b>	<1	O 0	
Boron	ppm	<b>2</b>	<b>3</b>	<b>14</b>	O 132	



Peel Scrap Metal Recycling 1150 South Service Rd Oakville, ON CA L6L 5T7 Contact: Service Manager

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#### Diagnosis

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Aluminum ppm levels are abnormal. Piston wear is indicated. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:PEEOAKUnique No:5580428Signed:Kevin MarsonReport Date:25 May 2023

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### **Graphs**

