

LIEBHERR

CONSTRUCTION EQUIPMENT



042296-1491 - Swing Drive

Sample No: LH0261395

Oil Type: PETRO CANADA TRAXON 75W90 SYNTHETIC



SAMPLE INFORMATION

| | | | | |
|---------------|-------------|-------------|-------------|-------------|
| Sample Number | LH0261395 | LH | LH | LH |
| Sample Date | 26 Jun 2023 | 16 Jul 2021 | 18 Mar 2021 | 23 Nov 2018 |
| Machine Hours | 7046 | 0 | 0 | 1984 |
| Oil Hours | 0 | 0 | 0 | 0 |
| Oil Changed | Changed | Changed | Changed | Changed |
| Sample Status | ABNORMAL | NORMAL | NORMAL | NORMAL |

Delsan - American Iron and Metal
 2187 Montee Masson
 Laval, QC
 CA H7B 0A6
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 T:
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OIL CONDITION

| | | | | | |
|-------------|-----|------|-----|-----|-----|
| Visc @ 40°C | cSt | 96.9 | 170 | 104 | 137 |
|-------------|-----|------|-----|-----|-----|



CONTAMINATION

| | | | | | |
|-----------|-----|----|----|---|---|
| Silicon | ppm | 4 | <1 | 3 | 5 |
| Sodium | ppm | 4 | 4 | 4 | 3 |
| Potassium | ppm | <1 | <1 | 2 | 3 |



WEAR METALS

| | | | | | |
|------------|-----|-----|-----|-----|-----|
| PQ | | 0 | --- | --- | --- |
| Iron | ppm | 846 | 194 | 343 | 207 |
| Copper | ppm | 94 | 104 | 58 | 47 |
| Lead | ppm | 2 | 2 | 1 | 1 |
| Tin | ppm | 3 | 4 | <1 | 0 |
| Aluminum | ppm | <1 | 0 | <1 | <1 |
| Chromium | ppm | 7 | 2 | 4 | 2 |
| Molybdenum | ppm | <1 | <1 | <1 | <1 |
| Nickel | ppm | <1 | <1 | <1 | <1 |
| Titanium | ppm | 0 | 0 | 0 | 0 |
| Silver | ppm | 0 | <1 | <1 | 0 |
| Manganese | ppm | 6 | 2 | 3 | 1 |
| Vanadium | ppm | 0 | 0 | 0 | 0 |



ADDITIVES

| | | | | | |
|------------|-----|------|------|------|------|
| Calcium | ppm | 5 | 6 | 8 | 4 |
| Magnesium | ppm | <1 | <1 | 1 | 1 |
| Zinc | ppm | 11 | 12 | 8 | 6 |
| Phosphorus | ppm | 1379 | 2300 | 1065 | 1069 |
| Barium | ppm | 0 | 0 | 0 | 0 |
| Boron | ppm | 51 | 55 | 160 | 256 |

Diagnosis

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: DEL782MON
Unique No: 5604435
Signed: Kevin Marson
Report Date: 30 Jun 2023



GRAPHS

