# **CONSTRUCTION EQUIPMENT**

## [IMPERIAL EQUIPMENT] 68394 - Diesel Engine

PETRO CANADA DURON UHP 5W30

Sample No: LH0266095

Oil Type:

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### **SAMPLE INFORMATION**

Sample Number	LH0266095	LH0246732	LH0238585	
Sample Date	07 Jul 2023	23 Dec 2022	22 Sep 2022	
Machine Hours	1597	1052	496	
Oil Hours	0	0	0	
Oil Changed	Changed	N/A	N/A	
Sample Status	NORMAL	NORMAL	NORMAL	
OIL CONDI	IION			
Visc @ 100°C cSt	0 11.8	0 11.9	0 12.1	
Oxidation (PA) %	74	94	205	

	TAMIN	ATION			
Soot %	%	0	0	0	
Nitration (PA)	%	71	78	92	
Sulfation (PA)	%	56	66	111	
Glycol	%	NEG	NEG	NEG	
Fuel	%	<1.0	<1.0	<1.0	
Silicon	ppm	06	08	0 12	
Sodium	ppm	04	0 4	2	
Potassium	ppm	<b>()</b> <1	01	2	

#### WEAR METALS

Iron	ppm	04	6	8	
Copper	ppm	08	◯ 31	0 45	
Lead	ppm	<b>○</b> <1	01	0 4	
Tin	ppm	<mark></mark> <1	○ <1	◯ <1	
Aluminum	ppm	01	2	2	
Chromium	ppm	<mark>()</mark> <1	○ <1	◯ <1	
Molybdenum	ppm	0 60	○ 59	0 45	
Nickel	ppm	0	0	0	
Titanium	ppm	0	<1	<1	
Silver	ppm	<mark></mark> <1	○ <1	0	
Manganese	ppm	<b>○</b> <1	○ <1	2	
Vanadium	ppm	0	0	0	

ADDITIVES					
Calcium	ppm	<b>0</b> 821	932	1342	
Magnesium	ppm	<b>O</b> 1141	0 1102	920	
Zinc	ppm	<b>0</b> 1198	0 1165	855	
Phosphorus	ppm	<b>0</b> 1064	0 1081	0806	
Barium	ppm	<b>○</b> <1	2	0 11	
Boron	ppm	<b>O</b> 39	0 42	94	



#### LIEBHERR CANADA

10 LYNDS AVENUE MONCTON, NB CA E1H 3K2 Contact: Mike Clark Mike.Clark@liebherr.com T: (506)854-2920 F: (506)854-2940

#### Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:LIEMONUnique No:5606298Signed:Wes DavisReport Date:12 Jul 2023

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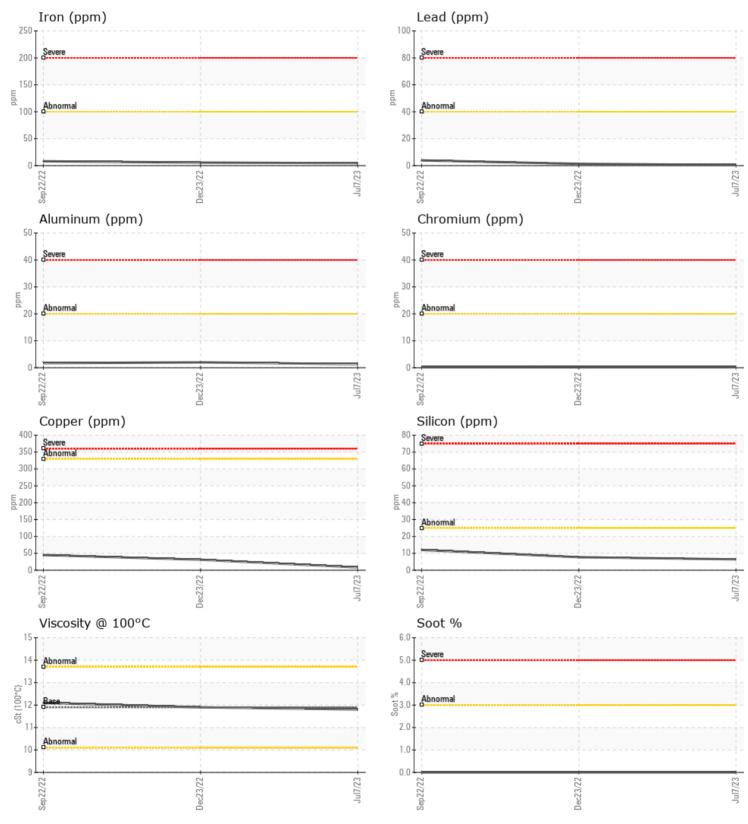
Contact/Location: Mike Clark - LIEMON





GRAPHS

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Contact/Location: Mike Clark - LIEMON