

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR A934C 061320-1006 - Hydraulic System

Sample No: LH

Oil Type: AW HYDRAULIC OIL ISO 32



**Urban Mine**  
72 Rothwell Rd.  
Winnipeg, MB  
CA R3P 2H7  
Contact: SERVICE

T: (204)774-0192  
F:

#### Diagnosis

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### SAMPLE INFORMATION

Sample Number	LH	LH	LH	LH0234345
Sample Date	28 Apr 2023	28 Apr 2023	25 Oct 2022	08 Aug 2022
Machine Hours	0	0	0	20455
Oil Hours	0	0	0	0
Oil Changed	Not Changd	Not Changd	Not Changd	N/A
Sample Status	ABNORMAL	ABNORMAL	ABNORMAL	ABNORMAL



#### OIL CONDITION

Visc @ 40°C	cSt	41.3	40.5	41.7	42.5
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#### CONTAMINATION

Particles >4µm		46536	28732	47519	10892
Particles >6µm		16962	7861	17769	3114
Particles >14µm		1471	318	1739	262
ISO 4406:1999 (c)		23/21/18	22/20/15	23/21/18	21/19/15
Silicon	ppm	1	<1	1	<1
Sodium	ppm	0	<1	0	0
Potassium	ppm	<1	1	<1	0



#### WEAR METALS

Iron	ppm	3	4	4	1
Copper	ppm	1	<1	1	<1
Lead	ppm	0	<1	0	0
Tin	ppm	0	0	0	0
Aluminum	ppm	<1	<1	0	0
Chromium	ppm	<1	<1	<1	0
Molybdenum	ppm	0	0	0	0
Nickel	ppm	0	0	0	<1
Titanium	ppm	0	0	0	0
Silver	ppm	0	0	0	0
Manganese	ppm	0	0	0	0
Vanadium	ppm	0	0	0	0



#### ADDITIVES

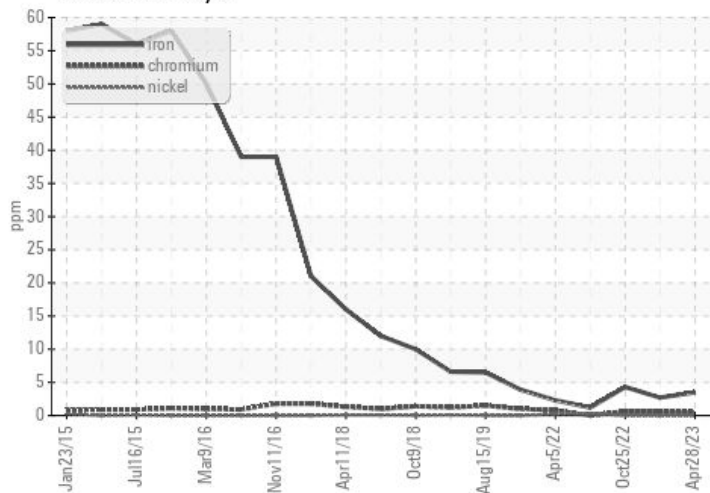
Calcium	ppm	70	72	77	65
Magnesium	ppm	<1	2	<1	0
Zinc	ppm	603	579	566	513
Phosphorus	ppm	494	507	496	412
Barium	ppm	0	0	0	0
Boron	ppm	0	<1	<1	<1

Depot: URBWIN  
Unique No: 5630592  
Signed: Kevin Marson  
Report Date: 23 Aug 2023

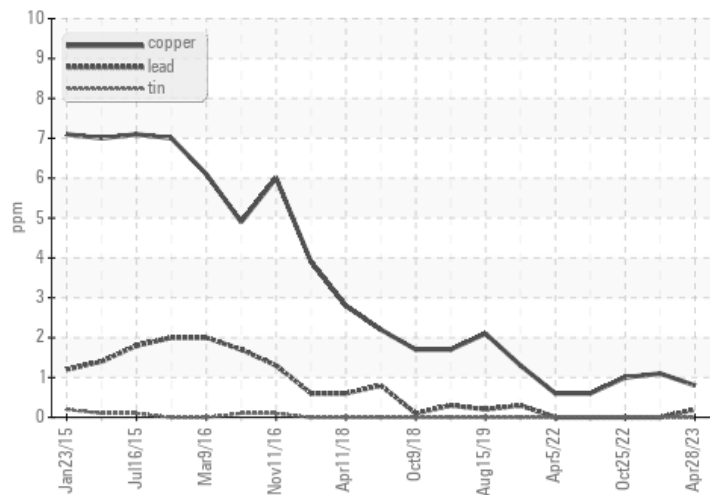


### GRAPHS

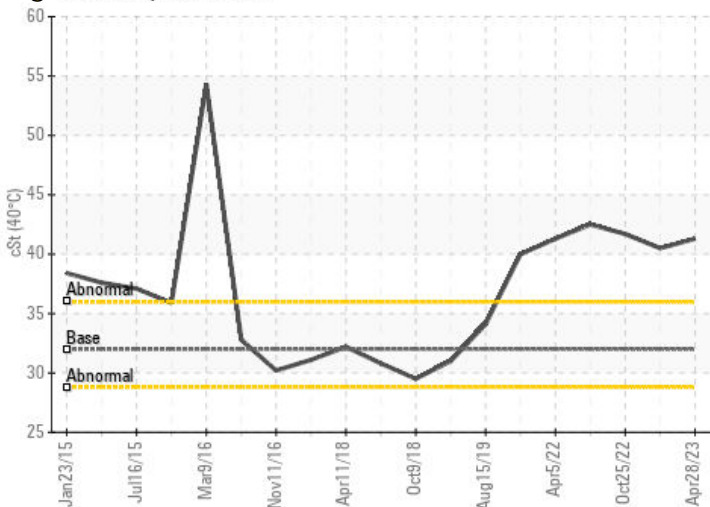
#### Ferrous Alloys



#### Non-ferrous Metals



#### Viscosity @ 40°C



#### Particle Count

