## LIEBHERR

## **CONSTRUCTION EQUIPMENT**

## LIEBHERR R924 054969-1487 - Diesel Engine

Sample No: LH0246999

Oil Type: PETRO CANADA 10W40

SAMPLEIN	<b>IFORMATION</b>			
Sample Number	LH0246999			
Sample Date	26 Jul 2023			
Machine Hours	1606			
Oil Hours	0			
Oil Changed	Changed			
Sample Status	NORMAL			
OIL CONDITION				

OILC	ONDITION			
Visc @ 100°C	cSt	<b>13.2</b>	 	
Oxidation (PA)	%	64	 	
-1				

CONTAMINATION					
Soot %	%	0			
Nitration (PA)	%	67			
Sulfation (PA)	%	58			
Glycol	%	NEG			
Fuel	%	<1.0			
Silicon	ppm	<b>28</b>			
Sodium	ppm	<b>3</b>			
Potassium	ppm	<b>()</b> <1			

WEA	R METALS			
Iron	ppm	<b>18</b>	 	
Copper	ppm	<b>2</b>	 	
Lead	ppm	<b>()</b> <1	 	
Tin	ppm	<b>0</b>	 	
Aluminum	ppm	<b>1</b>	 	
Chromium	ppm	<b>()</b> <1	 	
Molybdenum	ppm	<b>59</b>	 	
Nickel	ppm	<b>0</b>	 	
Titanium	ppm	0	 	
Silver	ppm	<b>0</b>	 	
Manganese	ppm	<b>()</b> <1	 	
Vanadium	ppm	0	 	

ADD	ITIVES			
Calcium	ppm	<b>1086</b>	 	
Magnesium	ppm	1021	 	
Zinc	ppm	<b>1224</b>	 	
Phosphorus	ppm	<b>1050</b>	 	
Barium	ppm	<b>0</b> 0	 	
Boron	ppm	<b>5</b>	 	



#### **CLOUTHIER VENTURES LTD.**

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Contact: Travis Bennett tbennett@clouthierconst.com

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#### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: CLOPEM
Unique No: 5630689
Signed: Wes Davis
Report Date: 23 Aug 2023

# LIEBHERR

### CONSTRUCTION EQUIPMENT





#### **GRAPHS**

