EBHERR **CONSTRUCTION EQUIPMENT**

[WEST COAST METAL] LIEBHERR R924 041508 - Swing Drive

Sample No: LH0260414

PETRO CANADA TRAXON 75W90 SYNTHETIC **Oil Type:**

| Sample Number | • | LH0260414 | LH0260664 | LH0238654 | LH0238676 |
|---------------|----------|-------------|-------------|-------------|-------------|
| Sample Date | | 14 Sep 2023 | 19 Jul 2023 | 17 Nov 2022 | 18 Oct 2022 |
| Machine Hours | | 13551 | 13316 | 12369 | 12262 |
| Oil Hours | | 0 | 0 | 0 | 0 |
| Oil Changed | | Not Changd | Changed | Changed | Changed |
| Sample Status | | NORMAL | SEVERE | ABNORMAL | ABNORMAL |
| | | | | | |
| OIL | CONDITIO | ON | | | |
| Visc @ 40°C | cSt | 0 113 | 199 | 94.4 | 0 45.2 |
| | | | | | |
| | ITAMINA | TION | | | |
| Water | % | | | | 0.407 |
| Silicon | ppm | 6 | 0 35 | 01 | 2 |
| Sodium | ppm | ○ <1 | 2 | ◯ <1 | 2 |
| Potassium | ppm | 01 | 0 1 | ◯ <1 | ◯ <1 |
| PQ | AR META | | 0 | | |
| Iron | ppm | 0 722 | 982 | 0 174 | 78 |
| Copper | ppm | 0 75 | 0 139 | 0 17 | 137 |
| Lead | ppm | 0 2 | 0 4 | 2 | 5 |
| Tin | ppm | 0 2 | 0 15 | ◯ <1 | ◯ <1 |
| Aluminum | ppm | ○ <1 | 0 <1 | ○ <1 | ○ <1 |
| Chromium | ppm | 08 | 0 10 | 01 | 02 |
| Molybdenum | ppm | ○ <1 | 01 | ○ <1 | ○ <1 |
| Nickel | ppm | 0 <1 | 0 <1 | 0 | 0 |
| Titanium | ppm | 0 | <1 | 0 | 0 |
| Silver | ppm | 0 | 0 | 0 | 0 |
| Manganese | ppm | 05 | 08 | 01 | ○ <1 |
| Vanadium | ppm | 0 | 0 | <1 | 0 |
| | DITIVES | | | | |
| Calcium | ppm | 8 | 0 16 | 0 31 | ○ 57 |
| Magnesium | ppm | ○ <1 | 01 | 01 | 0 2 |
| Zinc | ppm | 32 | 0 86 | 0 179 | 395 |
| Phosphorus | ppm | 0 1315 | 2110 | 0 1553 | 444 |
| Barium | ppm | 0 | 0 | 0 | 0 |
| D | | | | 0.11 | 0.01 |

14

0 10

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the source of the lubricant ilized for top-up/fill. ble at the next service interval or.All component wear rates nal. There is no indication of tamination in the oil. Additive dicate the addition of a brand, or type of oil. The n of the oil is acceptable for in service.

| Depot: | WES577LAN | | |
|--------------|-------------|--|--|
| Unique No: | 5645188 | | |
| Signed: | Wes Davis | | |
| Report Date: | 21 Sep 2023 | | |

ppm

92

Boron

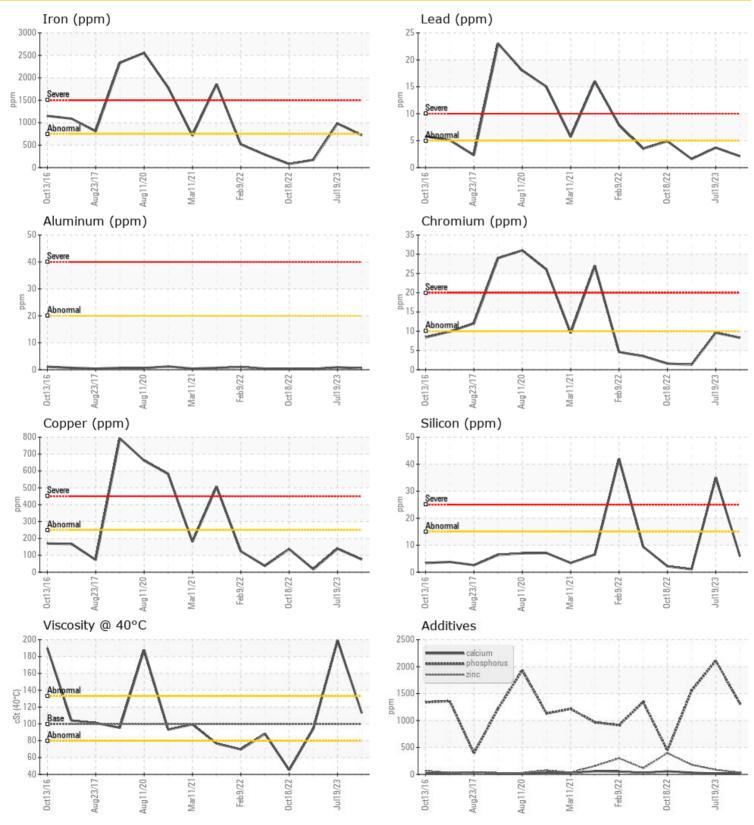
Contact/Location: Terry . - WES577LAN





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Report Id: WES577LAN [WCAMIS] 02584123 (Generated: 09/21/2023 10:29:01) Rev: 1

Contact/Location: Terry . - WES577LAN