

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR A904C069488-1071 - Swing Drive

Sample No: LH0265728

Oil Type: GEAR OIL SAE 90



**Urban Mine**  
72 Rothwell Rd.  
Winnipeg, MB  
CA R3P 2H7  
Contact: SERVICE

T: (204)774-0192  
F:

#### Diagnosis

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Iron ppm levels are abnormal. Gear wear is indicated. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within SAE 75W90 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



#### SAMPLE INFORMATION

Sample Number	LH0265728	LH0260161	LH	LH0224396
Sample Date	19 Oct 2023	28 Apr 2023	21 Jul 2022	11 Apr 2022
Machine Hours	7171	6159	0	0
Oil Hours	0	0	0	0
Oil Changed	Changed	Changed	Changed	Changed
Sample Status	ABNORMAL	NORMAL	SEVERE	SEVERE



#### OIL CONDITION

Visc @ 40°C	cSt	101	98.2	109	158
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#### CONTAMINATION

Water	%	---	---	1.703	2.050
Silicon	ppm	3	3	6	7
Sodium	ppm	<1	<1	2	2
Potassium	ppm	<1	10	<1	<1



#### WEAR METALS

PQ		0	0	0	3
Iron	ppm	846	480	1217	1084
Copper	ppm	140	69	308	101
Lead	ppm	4	3	13	4
Tin	ppm	0	<1	2	4
Aluminum	ppm	<1	<1	1	2
Chromium	ppm	7	4	9	8
Molybdenum	ppm	<1	<1	2	4
Nickel	ppm	<1	1	1	2
Titanium	ppm	0	0	0	0
Silver	ppm	<1	<1	0	0
Manganese	ppm	6	4	9	9
Vanadium	ppm	0	0	0	0



#### ADDITIVES

Calcium	ppm	23	13	28	48
Magnesium	ppm	2	2	1	1
Zinc	ppm	23	19	21	33
Phosphorus	ppm	1351	1423	1427	2017
Barium	ppm	0	0	0	0
Boron	ppm	153	238	65	69

Depot: URBWIN  
Unique No: 5668611  
Signed: Kevin Marson  
Report Date: 26 Oct 2023

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### GRAPHS

