LIEBHERR

CONSTRUCTION EQUIPMENT

LIEBHERR LH50 WLHZ1216AZK125637 - Hydraulic System

Sample No: LH0260511

Oil Type: PETRO CANADA ENVIRON MV 46

| 5 | | | | | |
|---------------|---------------|-------------|-------------|-------------|-------------|
| SAMP | LE INFOF | RMATION | | | |
| Sample Number | | LH0260511 | LH0250515 | LH0250502 | LH0250480 |
| Sample Date | | 24 Oct 2023 | 11 Jul 2023 | 19 May 2023 | 05 Apr 2023 |
| Machine Hours | | 4486 | 3597 | 3709 | 3437 |
| Oil Hours | | 0 | 0 | 0 | 0 |
| Oil Changed | | Not Changd | Not Changd | Not Changd | Not Changd |
| Sample Status | | ABNORMAL | ABNORMAL | ABNORMAL | ATTENTION |
| | | | | | |
| OIL CO | NDITION | 4 | | | |
| Visc @ 40°C | cSt | 40.8 | 40.8 | 40.8 | O 41.2 |
| | | | | | |
| CONT | AMINAT | ION | | | |
| | | 0 | 0 | 0 | 0 |

| CONTAMINATION | | | | | | |
|-------------------|-----|------------|----------|-----------|----------|--|
| Particles >4µm | | 524 | ○ 336 | ○ 329 | ○ 392 | |
| Particles >6µm | | 111 | O 75 | 57 | O 61 | |
| Particles >14μm | | 10 | O 7 | 5 | 08 | |
| ISO 4406:1999 (c) | | 16/14/10 | 16/13/10 | 16/13/10 | 16/13/10 | |
| Silicon | ppm | 2 | O 2 | O 2 | O 2 | |
| Sodium | ppm | 1 | O 1 | 0 1 | 01 | |
| Potassium | ppm | 0 | O <1 | <1 | <1 | |

| WEA | R META | LS | | | |
|------------|--------|-------------|-------------|-------------|-----------|
| PQ | | 0 0 | 0 0 | 3 | |
| Iron | ppm | <u> </u> | o 53 | o 52 | 46 |
| Copper | ppm | 3 | 4 | 4 | 4 |
| Lead | ppm | ○ <1 | O <1 | O <1 | O <1 |
| Tin | ppm | 0 | 0 | O 0 | 0 |
| Aluminum | ppm | ○ <1 | O <1 | O <1 | O <1 |
| Chromium | ppm | 1 | O 1 | O 1 | O 1 |
| Molybdenum | ppm | 0 | O <1 | O <1 | 0 |
| Nickel | ppm | 0 | O | 0 | O <1 |
| Titanium | ppm | 0 | 0 | 0 | 0 |
| Silver | ppm | <1 | 0 | 0 | 5 |
| Manganese | ppm | ○ <1 | O <1 | O <1 | O <1 |
| Vanadium | ppm | 0 | 0 | 0 | 0 |
| | | | | | |

| Vanadium | ppm | 0 | 0 | 0 | 0 | |
|------------|---------------|--------------|------------|-----------------------|------------|--|
| | | | | | | |
| ADD | ITIVES | | | | | |
| Calcium | ppm | 592 | O 699 | O 755 | O 811 | |
| Magnesium | ppm | 4 | O 4 | 4 | 4 | |
| Zinc | ppm | 0 306 | 359 | 385 | O 385 | |
| Phosphorus | ppm | 606 | O 649 | ○ 642 | 660 | |
| Barium | ppm | <1 | O 0 | O 0 | O 0 | |
| Boron | ppm | 1 | O 2 | O 1 | O 1 | |



Radius Recycling Canada Ltd. 12195 Musqueam Dr.

Surrey, BC CA V3V 3T2

Contact: Chris Trinkunas ctrinkunas@rdus.com

T:

F: (604)580-1922

Diagnosis

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: AMISUR
Unique No: 5671531
Signed: Kevin Marson
Report Date: 07 Nov 2023

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GRAPHS

