

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### 162921049 - Hydraulic System

Sample No: LH0281546

Oil Type: AW HYDRAULIC OIL ISO 32



#### SAMPLE INFORMATION

Sample Number	LH0281546	LH0227488	---	---
Sample Date	01 Jan 2024	11 Oct 2022	---	---
Machine Hours	1175	535	---	---
Oil Hours	0	0	---	---
Oil Changed	Not Changd	Not Changd	---	---
Sample Status	ABNORMAL	NORMAL	---	---

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#### OIL CONDITION

Visc @ 40°C	cSt	30.7	31.7	---	---
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#### CONTAMINATION

Water	%	NEG	NEG	---	---
Particles >4µm		71516	18812	---	---
Particles >6µm		15310	3751	---	---
Particles >14µm		168	163	---	---
ISO 4406:1999 (c)		23/21/15	21/19/15	---	---
Silicon	ppm	3	2	---	---
Sodium	ppm	<1	<1	---	---
Potassium	ppm	3	<1	---	---

#### Diagnosis

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Free water present. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### WEAR METALS

Iron	ppm	4	3	---	---
Copper	ppm	1	<1	---	---
Lead	ppm	<1	<1	---	---
Tin	ppm	0	0	---	---
Aluminum	ppm	1	<1	---	---
Chromium	ppm	<1	<1	---	---
Molybdenum	ppm	<1	1	---	---
Nickel	ppm	<1	0	---	---
Titanium	ppm	0	<1	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	0	0	---	---
Vanadium	ppm	0	0	---	---



#### ADDITIVES

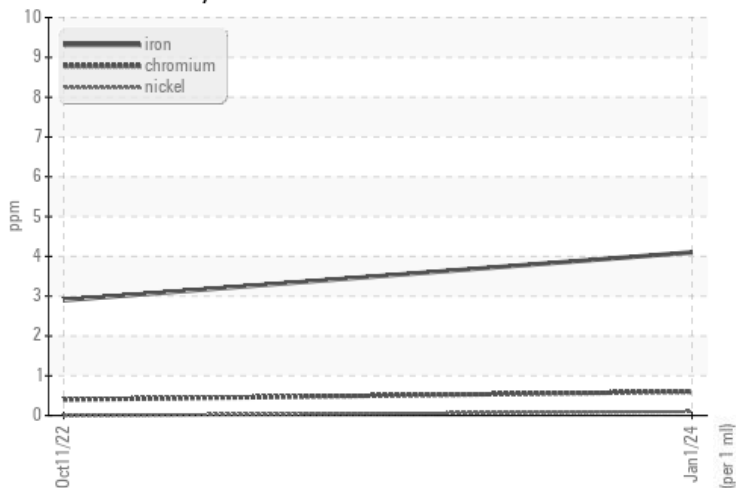
Calcium	ppm	85	86	---	---
Magnesium	ppm	15	16	---	---
Zinc	ppm	387	387	---	---
Phosphorus	ppm	329	352	---	---
Barium	ppm	<1	0	---	---
Boron	ppm	2	1	---	---

Depot: LIEMIS  
 Unique No: 5707171  
 Signed: Kevin Marson  
 Report Date: 03 Jan 2024

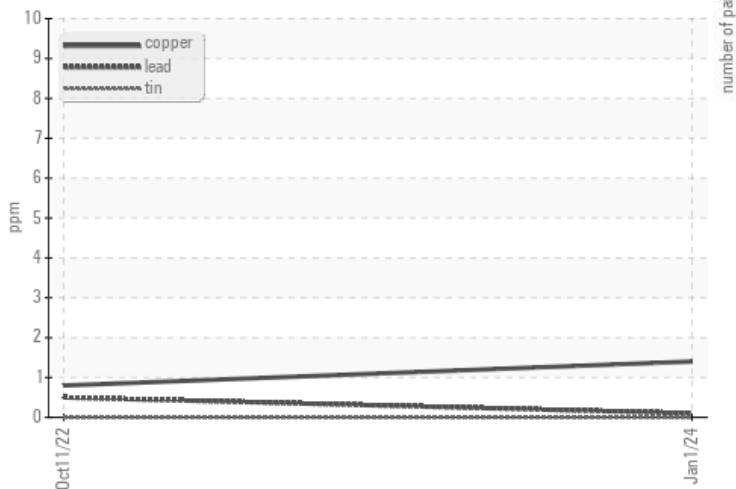


### GRAPHS

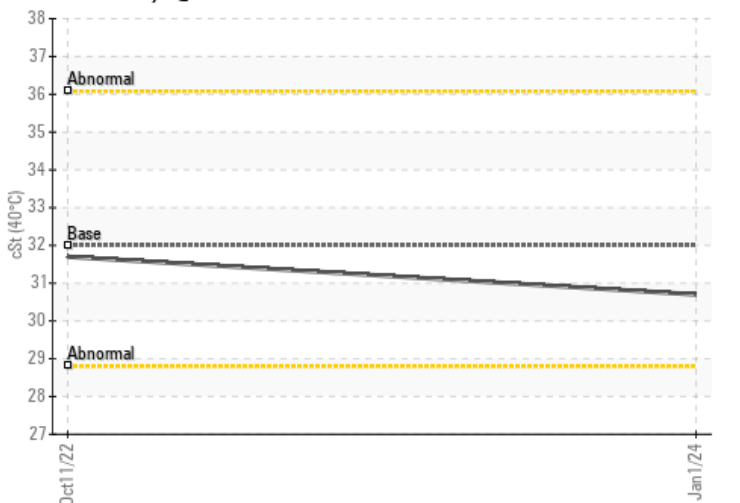
#### Ferrous Alloys



#### Non-ferrous Metals



#### Viscosity @ 40°C



#### Particle Count

