

LIEBHERR

CONSTRUCTION EQUIPMENT



[EARTH BORING [591174]] 117032 - Hydraulic System

Sample No: LH0281550

Oil Type: PETRO CANADA HYDREX AW 46



SAMPLE INFORMATION

Sample Number	LH0281550	---	---	---
Sample Date	28 Dec 2023	---	---	---
Machine Hours	999	---	---	---
Oil Hours	0	---	---	---
Oil Changed	N/A	---	---	---
Sample Status	NORMAL	---	---	---

LIEBHERR CANADA LTD.
 1015 SUTTON DRIVE
 BURLINGTON, ON
 CA L7L 5Z8
 Contact: Joseph Gillis
 joseph.gillis@liebherr.com
 T:
 F: (905)319-6622



OIL CONDITION

Visc @ 40°C	cSt	37.2	---	---	---
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CONTAMINATION

Water	%	NEG	---	---	---
Particles >4µm		2575	---	---	---
Particles >6µm		274	---	---	---
Particles >14µm		12	---	---	---
ISO 4406:1999 (c)		19/15/11	---	---	---
Silicon	ppm	0	---	---	---
Sodium	ppm	0	---	---	---
Potassium	ppm	<1	---	---	---

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The condition of the oil is acceptable for the time in service.



WEAR METALS

Iron	ppm	<1	---	---	---
Copper	ppm	1	---	---	---
Lead	ppm	<1	---	---	---
Tin	ppm	0	---	---	---
Aluminum	ppm	<1	---	---	---
Chromium	ppm	0	---	---	---
Molybdenum	ppm	0	---	---	---
Nickel	ppm	0	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	0	---	---	---
Vanadium	ppm	0	---	---	---



ADDITIVES

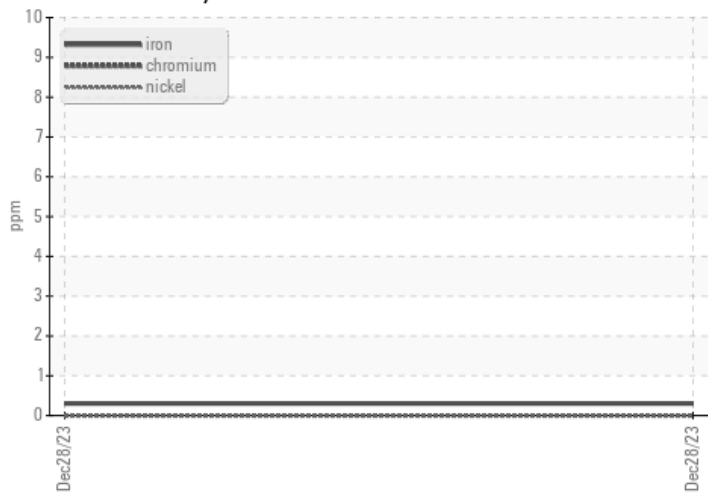
Calcium	ppm	61	---	---	---
Magnesium	ppm	<1	---	---	---
Zinc	ppm	331	---	---	---
Phosphorus	ppm	291	---	---	---
Barium	ppm	0	---	---	---
Boron	ppm	0	---	---	---

Depot: LIEMIS
 Unique No: 5707337
 Signed: Kevin Marson
 Report Date: 04 Jan 2024

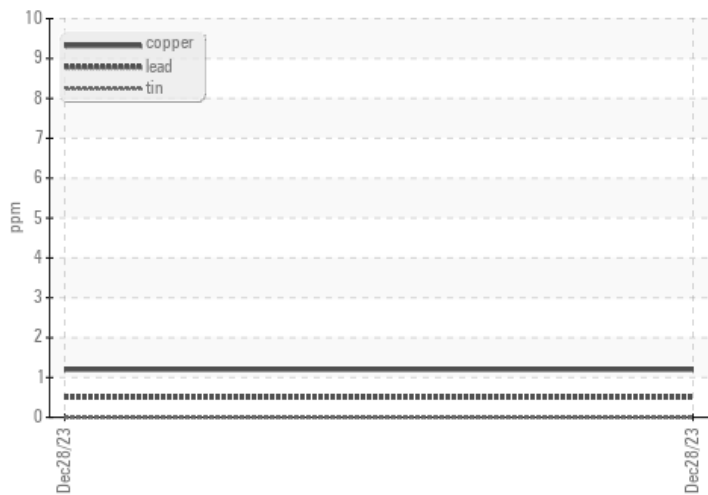


GRAPHS

Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Particle Count

