## CONSTRUCTION EQUIPMENT



# LIEBHERR HSE55 184606 (S/N 124606) - Diesel Engine

Sample No: LH0265988

Oil Type: PETRO CANADA 10W40

SAMPLE INFORMATION					
Sample Number	LH0265988	LH0270246	LH0234990	LH0195772	
Sample Date	16 Jan 2024	15 Sep 2023	21 Jul 2022	30 Apr 2021	
Machine Hours	35913	35581	33904	31565	
Oil Hours	0	0	0	0	
Oil Changed	Not Changd	Changed	N/A	Changed	
Sample Status	MARGINAL	ABNORMAL	SEVERE	ABNORMAL	

#### **HIGGS & HIGGS** RR # 4 ST THOMAS, ON **CA N5P 3S8** Contact: Bernie Higgs

OIL CONDITION					
Visc @ 40°C	cSt			<b>48.7</b>	
Visc @ 100°C	cSt	<b>14.6</b>	14.8	8.4	<b>15.8</b>
Viscosity Index (VI)	Scale			<b>148</b>	
Oxidation (PA)	%	54	66	49	76

T: (519)63	31-4095
F: (519)63	31-2745

CONTAMINATION					
Water	%	NEG	NEG	NEG	NEG
Soot %	%	<b>0</b>	0.4	O 0	0.6
Nitration (PA)	%	41	66	51	81
Sulfation (PA)	%	50	57	49	65
Glycol	%	<b>0.016</b>	0.048	NEG	NEG
Fuel	%	<1.0	<b>2.4</b>	<b>2</b> 0	<1.0
Silicon	ppm	<b>5</b>	<b>4</b>	<b>4</b>	<b>6</b>
Sodium	ppm	<b>2</b>	<b>4</b>	O 1	<b>4</b>
Potassium	ppm	<b>0</b>	O 0	O 0	O <1
(O)					

#### Diagnosis

We advise that you check for the source of the coolant leak. We recommend that you drain the oil from the component if this has not already been done. We advise that you flush the component thoroughly before re-filling with oil. We recommend an early resample to monitor this condition. All component wear rates are normal. Test for glycol is positive. There is a light concentration of glycol present in the oil. The condition of the oil is acceptable for the time in service. The oil is no longer serviceable due to the presence of contaminants.

<b>WEA</b>	R METAL	S			
Iron	ppm	<b>5</b>	O 26	<b>O</b> 5	
Copper	ppm	<b></b> <1	O <1	O <1	<b>3</b>
Lead	ppm	<b>0</b>	<b></b> <1	O <1	<b></b> <1
Tin	ppm	<b>0</b>	O 0	O 0	<b></b> <1
Aluminum	ppm	<b>1</b>	O 1	O <1	O 2
Chromium	ppm	<b>0</b>	O <1	O 0	<b>1</b>
Molybdenum	ppm	<b>55</b>	<b>6</b> 5	O 45	<b>78</b>
Nickel	ppm	<b>0</b>	O <1	O 0	O <1
Titanium	ppm	0	<1	0	<1
Silver	ppm	<b>0</b>	O 0	0	0
Manganese	ppm	<b>0</b>	<b></b> <1	<1	<b>1</b>
Vanadium	ppm	0	0	0	0

1186

0 1076

1272

0

	Depot:	HIGSTT		
	Unique No:	5710283		
	Signed:	Kevin Marson		
	Report Date:	18 Jan 2024		
Contact/Location: Bernie Higgs - HIGSTT				

1408

**1204** 

 $\bigcirc$  0

1282

1605

820

741

887

746

 $\bigcirc$  0

**1083** 

933

**1147** 

**1011** 

0

**ADDITIVES** 

ppm

ppm

ppm

ppm

ppm

Calcium

Zinc

Barium

Boron

Magnesium

Phosphorus

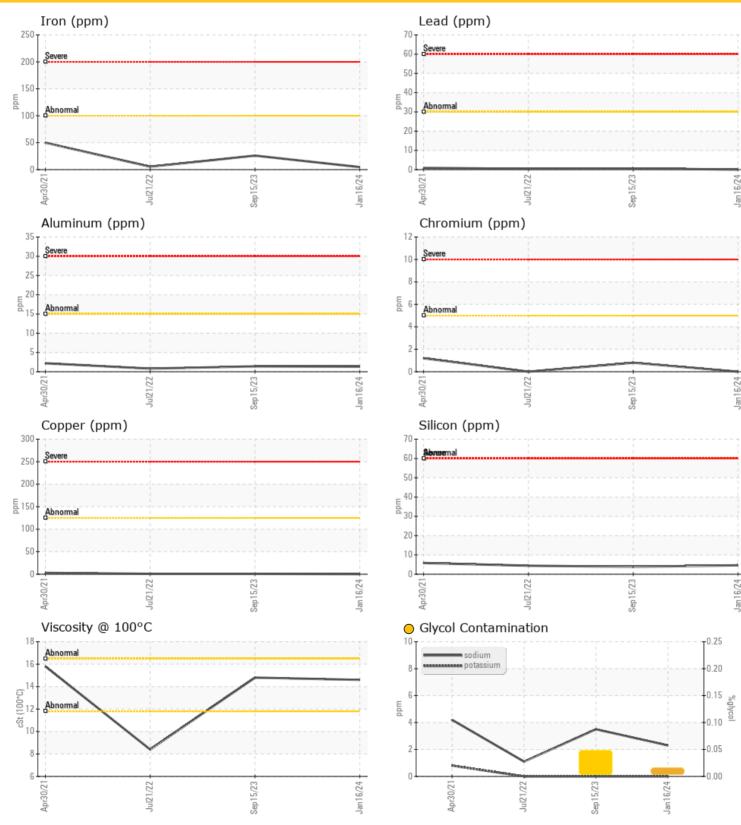
# LIEBHERR

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### **GRAPHS**



Report Id: HIGSTT [WCAMIS] 02609197 (Generated: 01/18/2024 08:13:47) Rev: 2

Contact/Location: Bernie Higgs - HIGSTT