## LIEBHERR

## **CONSTRUCTION EQUIPMENT**

## LIEBHERR HS8100.1186046 - Hydraulic System

Sample No: LH0277551

Oil Type: LIEBHERR HYDRAULIC 37

<b>5</b>								
SAMPLEINFORMATION								
Sample Number	LH0277551	LH0242580	LH0239497					
Sample Date	26 Jan 2024	14 Oct 2022	05 Aug 2022					
Machine Hours	3503	1056	530					
Oil Hours	0	0	0					
Oil Changed	Not Changd	Not Changd	Not Changd					
Sample Status	NORMAL	SEVERE	SEVERE					
A								



HIGGS & HIGGS RR # 4 ST THOMAS, ON CA N5P 3S8 Contact: Bernie Higgs

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<b>O</b>	IL COI	NDITION				
isc @ 40°0	C (	eSt	<b>35.6</b>	○ 36.2	○ 37.1	

#### CONTAMINATION Water NEG 0.078 NEG Particles >4µm **4718** 210397 20865 **4675** Particles >6µm **125383 877** Particles >14µm **21 29937 406** ISO 4406:1999 (c) 19/17/12 25/24/22 22/19/16 Silicon **2** 02 02 ppm Sodium **2** 02 02 ppm Potassium **1** $\bigcirc$ 5 ppm

### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The condition of the oil is acceptable for the time in service.

WE/	AR META	LS			
Iron	ppm	<b>2</b>	O 1	<1	
Copper	ppm	<b>3</b>	O 2	<b>1</b>	
Lead	ppm	<b>○</b> <1	O <1	<1	
Tin	ppm	<b>0</b>	O 0	O 0	
Aluminum	ppm	<b>○</b> <1	O <1	<1	
Chromium	ppm	<b>0</b>	0	0	
Molybdenum	ppm	<b>0</b>	O 0	O 0	
Nickel	ppm	<b>○</b> <1	0	<1	
Titanium	ppm	0	0	<1	
Silver	ppm	0	0	0	
Manganese	ppm	<b>0</b>	O 0	O 0	
Vanadium	ppm	0	0	0	

ADDITIVES							
Calcium	ppm	<b>697</b>	○ 863	○ 831			
Magnesium	ppm	<b>2</b>	<b>3</b>	O 2			
Zinc	ppm	<b>586</b>	○ 639	O 619			
Phosphorus	ppm	<b>467</b>	O 559	O 510			
Barium	ppm	<b>0</b>	0	O 0			
Boron	ppm	<b>19</b>	26	23			

Depot:HIGSTTUnique No:5720950Signed:Wes DavisReport Date:31 Jan 2024

# CONSTRUCTION EQUIPMENT





## **GRAPHS**

