

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR R920 051529-1705 - Hydraulic System

Sample No: LH0225026

Oil Type: {unknown}



**SHAMROCK EARTHWORKS LTD**  
 351 EVERSIDE WAY SW  
 CALGARY, AB  
 CA T2Y 4R2  
 Contact: Service Manager



#### SAMPLE INFORMATION

Sample Number	LH0225026	LH0269740	---	---
Sample Date	24 Jan 2024	21 Aug 2023	---	---
Machine Hours	3129	2657	---	---
Oil Hours	0	0	---	---
Oil Changed	Not Changd	Not Changd	---	---
Sample Status	ABNORMAL	NORMAL	---	---



#### OIL CONDITION

Visc @ 40°C	cSt	42.0	42.2	---	---
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T:  
F:



#### CONTAMINATION

Water	%	NEG	NEG	---	---
Particles >4µm		61699	1154	---	---
Particles >6µm		8896	276	---	---
Particles >14µm		39	24	---	---
ISO 4406:1999 (c)		23/20/12	17/15/12	---	---
Silicon	ppm	9	9	---	---
Sodium	ppm	2	2	---	---
Potassium	ppm	2	1	---	---

#### Diagnosis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



#### WEAR METALS

Iron	ppm	12	10	---	---
Copper	ppm	4	4	---	---
Lead	ppm	1	<1	---	---
Tin	ppm	0	0	---	---
Aluminum	ppm	2	1	---	---
Chromium	ppm	<1	<1	---	---
Molybdenum	ppm	2	2	---	---
Nickel	ppm	0	0	---	---
Titanium	ppm	0	0	---	---
Silver	ppm	<1	0	---	---
Manganese	ppm	0	<1	---	---
Vanadium	ppm	0	0	---	---



#### ADDITIVES

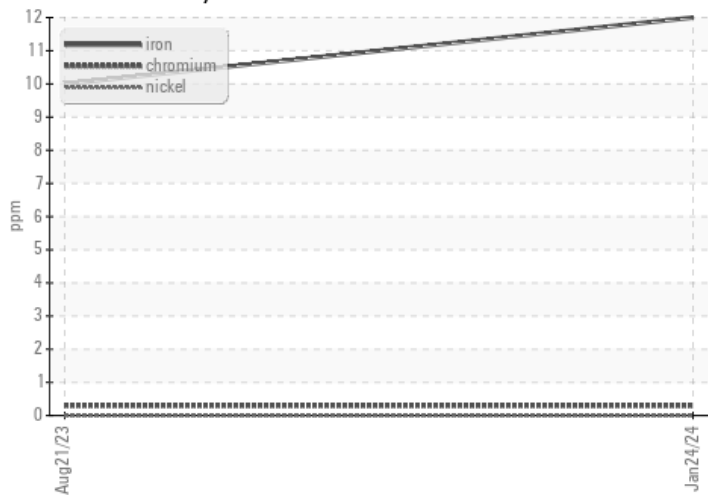
Calcium	ppm	1295	1279	---	---
Magnesium	ppm	5	5	---	---
Zinc	ppm	700	714	---	---
Phosphorus	ppm	600	634	---	---
Barium	ppm	0	0	---	---
Boron	ppm	<1	<1	---	---

**Depot:** SHA351CAL  
**Unique No:** 5722548  
**Signed:** Wes Davis  
**Report Date:** 06 Feb 2024

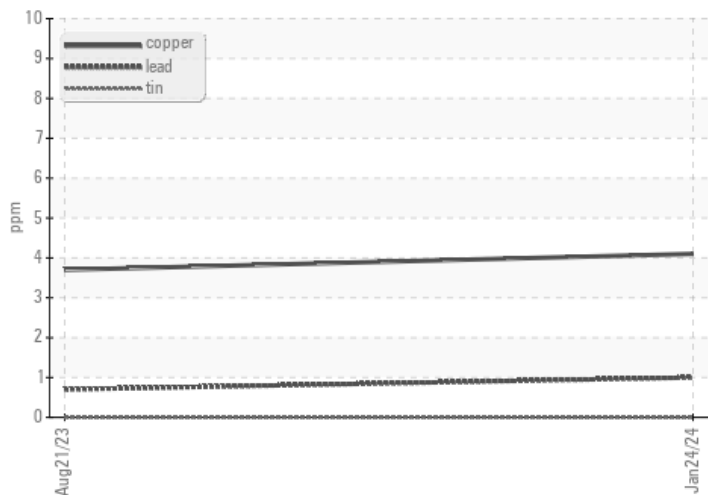


### GRAPHS

#### Ferrous Alloys



#### Non-ferrous Metals



#### Viscosity @ 40°C



#### Particle Count

