LIEBHERR

CONSTRUCTION EQUIPMENT



Sample No: LH0233941

Oil Type: GEAR OIL SAE 75W90

SAM	PLE INF	DRMATION		
Sample Number		LH0233941	LH0233996	
Sample Date		22 Jan 2024	15 Dec 2022	
Machine Hours		5478	1018	
Oil Hours		0	0	
Oil Changed		Changed	Changed	
Sample Status		ABNORMAL	NORMAL	
OILC	ONDITIO	ON		
Visc @ 40°C	cSt	78.7	192	
- 1 min				
CONT	TAMINA	TION		
Water	%	NEG	NEG	
Silicon	ppm	4	O 27	
Sodium	ppm	5	8	
Potassium	ppm	0 <1	0 2	

WEA	R META	\LS		
Iron	ppm	160	O 242	
Copper	ppm	218	O 177	
Lead	ppm	<u> </u>	4	
Tin	ppm	<u> </u>	O 12	
Aluminum	ppm	1	O 2	
Chromium	ppm	○ <1	O 2	
Molybdenum	ppm	0	O <1	
Nickel	ppm	0	O 2	
Titanium	ppm	0	<1	
Silver	ppm	0	0	
Manganese	ppm	○ <1	53	
Vanadium	ppm	0	<1	

ADDITIVES								
Calcium	ppm	447	O 12					
Magnesium	ppm	5	O 2					
Zinc	ppm	192	156					
Phosphorus	ppm	1075	O 2276					
Barium	ppm	7	O 0					
Boron	ppm	136	0 2					



WEST CARLETON SAND & GRAVEL INC.

3232 CARP ROAD CARP, ON CA K0A 1L0 Contact: Troy Whalen

twhalen@acon.com T: (613)836-3090

F:

Diagnosis

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Copper ppm levels are abnormal. Lead and tin ppm levels are marginal. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

 Depot:
 WES654STI

 Unique No:
 5723200

 Signed:
 Kevin Marson

 Report Date:
 08 Feb 2024

LIEBHERR

CONSTRUCTION EQUIPMENT





GRAPHS

