

# 20159 - Left Final Drive

Sample No: LH0284901 **Oil Type:** 

{unknown}

# **SAMPLE INFORMATION**

Sample Number	LH0284901	 	
Sample Date	08 Feb 2024	 	
Machine Hours	8331	 	
Oil Hours	0	 	
Oil Changed	Not Changd	 	
Sample Status	ABNORMAL	 	

## **OIL CONDITION**

Visc @ 40°C -

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#### cSt 99.0

Water	%	NEG						
Silicon	ppm	<del> </del> 597						
Sodium	ppm	0 35						
Potassium	ppm	0 80						

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WEAI	R METALS			
PQ		0 323	 	
Iron	ppm	0 1073	 	
Copper	ppm	02	 	
Lead	ppm	0 <1	 	
Tin	ppm	0	 	
Aluminum	ppm	0 198	 	
Chromium	ppm	<b>4</b>	 	
Molybdenum	ppm	0	 	
Nickel	ppm	<b>○</b> <1	 	
Titanium	ppm	10	 	
Silver	ppm	0	 	
Manganese	ppm	10	 	
Vanadium	ppm	0	 	

٥ **ADDITIVES** Calcium 2409 ppm Magnesium 81 ppm Zinc ppm 917 Phosphorus 758 ppm Barium ppm <1 35 Boron ppm





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### Diagnosis

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Iron ppm levels are abnormal. Aluminum ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. Elemental levels of silicon (Si) and aluminum (AI) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

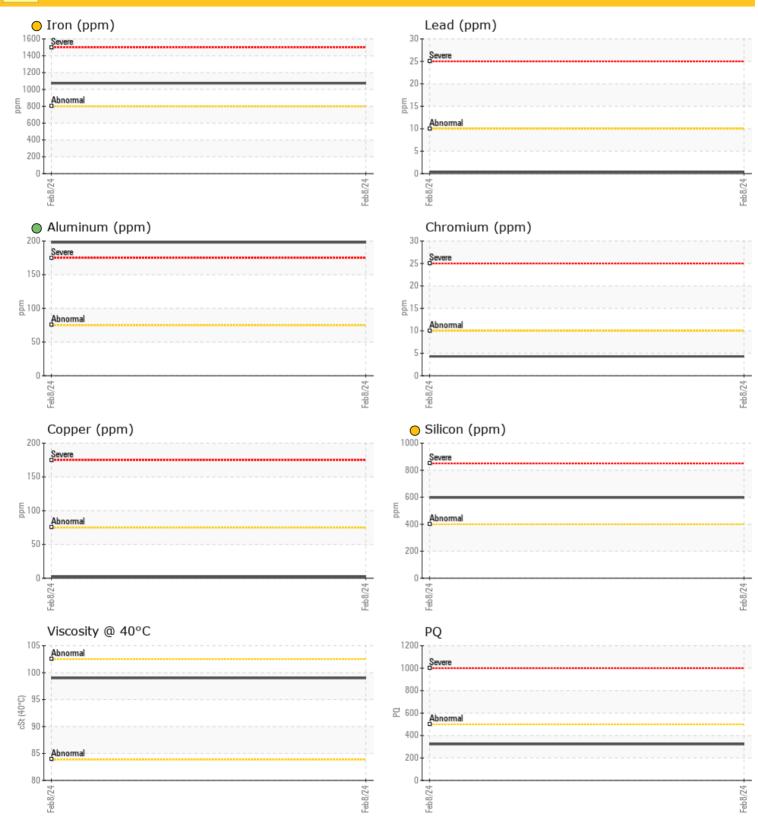
Depot: LIEMIS Unique No: 5723854 Signed: Kevin Marson **Report Date:** 13 Feb 2024





GRAPHS

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Contact/Location: Joseph Rodgers - LIEMIS