# LIEBHERR

# **CONSTRUCTION EQUIPMENT**

## LIEBHERR A934 044096 - Diesel Engine

Sample No: LH0284132

Oil Type: PETRO CANADA 10W40

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SAMI	PLE INFO	DRMATION			
Sample Number		LH0284132	LH0260488	LH0226693	LH0173120
Sample Date		15 Feb 2024	20 Jun 2023	26 Apr 2022	24 Jun 2020
Machine Hours		29318	28300	26071	22582
Oil Hours		0	0	0	0
Oil Changed		Changed	Changed	Changed	Changed
Sample Status		ABNORMAL	SEVERE	ABNORMAL	SEVERE
OIL CO	ONDITIO	ON			
Visc @ 100°C	cSt	<u> </u>	O 15.9	O 16.0	28.4
Oxidation (PA)	%	38	82	94	100
CONTAMINATION					

- CONTAMINATION					
Water	%	NEG	NEG	NEG	NEG
Soot %	%	<b>2.1</b>	<b>5</b>	<b>3.9</b>	6.4
Nitration (PA)	%	55	118	119	134
Sulfation (PA)	%	56	98	94	139
Glycol	%	NEG	NEG	NEG	NEG
Fuel	%	<b>1</b>	0.7	0.4	<1.0
Silicon	ppm	<b>6</b>	<b>6</b>	<b>7</b>	0 8
Sodium	ppm	<b>()</b> <1	O 2	○ 3	O 2
Potassium	ppm	<b>1</b>	O <1	O 0	O 1

WEA	R METALS	}			
Iron	ppm	<b>20</b>	<b>40</b>	O 27	<b>43</b>
Copper	ppm	<b>19</b>	<b>O</b> 5	<b>3</b>	O 6
Lead	ppm	<b>2</b>	<b>6</b>	O 2	<b>16</b>
Tin	ppm	<b>2</b>	O <1	O <1	O <1
Aluminum	ppm	<b>1</b>	O 2	O 2	O 2
Chromium	ppm	<b>1</b>	O <1	O <1	O 1
Molybdenum	ppm	<b>28</b>	<b>7</b> 9	<b>7</b> 9	O 71
Nickel	ppm	<b>0</b>	O 0	O <1	O <1
Titanium	ppm	0	0	<b>0</b>	O <1
Silver	ppm	<b>0</b>	O 0	0	0
Manganese	ppm	<b>0</b>	O <1	O <1	O <1
Vanadium	ppm	0	0	0	<1

ADDITIVES						
Calcium	ppm	<b>620</b>	O 1791	O 1709	O 1471	
Magnesium	ppm	<b>314</b>	O 498	O 616	984	
Zinc	ppm	<b>712</b>	O 1247	<b>1310</b>	O 1382	
Phosphorus	ppm	<b>632</b>	1112	O 1123	O 1134	
Barium	ppm	<b>0</b>	O <1	O	O <1	
Boron	ppm	<b>2</b>	O 17	<b>16</b>	O 7	



#### Rypac Aluminum Recycling

11849 Tannery Road Surrey, BC CA V3V 3W8 Contact: Craig Merritt rypac2@shaw.ca

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#### Diagnosis

The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. No other corrective action is recommended at this time. The fluid was specified as PETRO CANADA 10W40, however, a fluid match indicates that this fluid is SAE 30 Low-Ash Natural Gas Engine Oil. Please confirm the oil type and grade on your next sample.All component wear rates are normal. Light fuel dilution occurring. No other contaminants were detected in the oil. Viscosity of sample indicates oil is within SAE 30 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.

Depot:RYPSURUnique No:5734481Signed:Kevin MarsonReport Date:23 Feb 2024

**CONSTRUCTION EQUIPMENT** 





### **GRAPHS**

