

LIEBHERR

CONSTRUCTION EQUIPMENT



096750-1204 - Hydraulic System

Sample No: LH0285140

Oil Type: PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL

American Iron and Metal

120 Bentley Avenue

Ottawa, ON

CA K2E 6T9

Contact: Yvon Lalonde

T: (819)230-7247

F:

Diagnosis

We advise that you check for visible metal particles in the oil. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Light concentration of visible metal present. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. Viscosity of sample indicates oil is within ISO 32 range, advise investigate.



SAMPLE INFORMATION

Sample Number		LH0285140	LH0274879	LH0270241	LH0270242
Sample Date		05 Feb 2024	31 Oct 2023	17 Oct 2023	16 Oct 2023
Machine Hours		10945	10469	10394	10590
Oil Hours		0	0	0	0
Oil Changed		Changed	Not Changd	Changed	Not Changd
Sample Status		MARGINAL	NORMAL	NORMAL	NORMAL



OIL CONDITION

Visc @ 40°C	cSt	38.0	39.8	● 43.5	● 37.8
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CONTAMINATION

Water	%	NEG	NEG	NEG	NEG
Particles >4µm		● 5844	● 4761	● 2975	● 138
Particles >6µm		● 541	● 469	● 641	● 37
Particles >14µm		● 18	● 12	● 19	● 4
ISO 4406:1999 (c)		20/16/11	19/16/11	19/17/11	14/12/9
Silicon	ppm	● <1	● <1	● <1	● 1
Sodium	ppm	● 1	● 1	● <1	● 2
Potassium	ppm	● <1	● 0	● 0	● <1



WEAR METALS

Iron	ppm	● 8	● 7	● 3	● 8
Copper	ppm	● 2	● 2	● 1	● 2
Lead	ppm	● <1	● <1	● <1	● <1
Tin	ppm	● 0	● 0	● 0	● 0
Aluminum	ppm	● <1	● <1	● 0	● <1
Chromium	ppm	● <1	● <1	● 0	● <1
Molybdenum	ppm	● 2	● 2	● <1	● 3
Nickel	ppm	● <1	● 0	● <1	● <1
Titanium	ppm	0	0	0	0
Silver	ppm	0	<1	<1	<1
Manganese	ppm	● 0	● 0	● 0	● 0
Vanadium	ppm	0	0	0	0



ADDITIVES

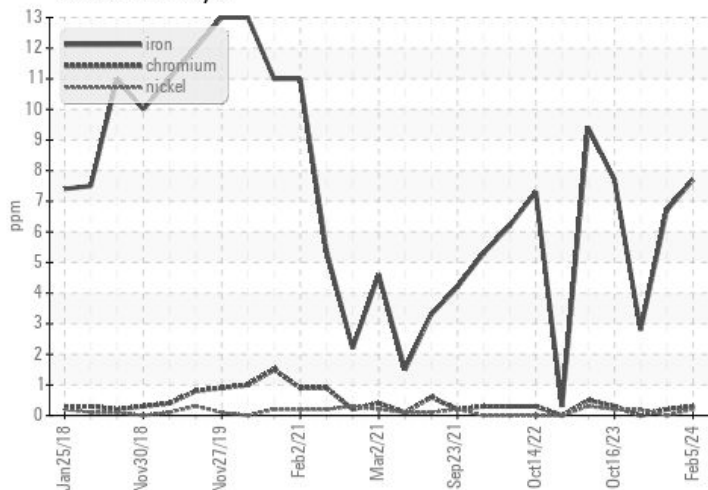
Calcium	ppm	● 366	● 213	● 154	● 228
Magnesium	ppm	● 4	● 3	● 2	● 3
Zinc	ppm	● 710	● 762	● 811	● 644
Phosphorus	ppm	● 596	● 612	● 628	● 511
Barium	ppm	● 0	● <1	● <1	● <1
Boron	ppm	● <1	● <1	● <1	● 1

Depot: AME120OTT
 Unique No: 5734544
 Signed: Kevin Marson
 Report Date: 26 Feb 2024

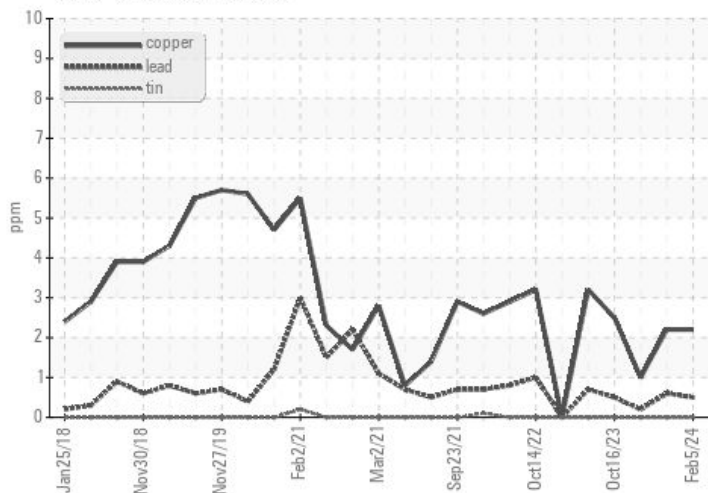


GRAPHS

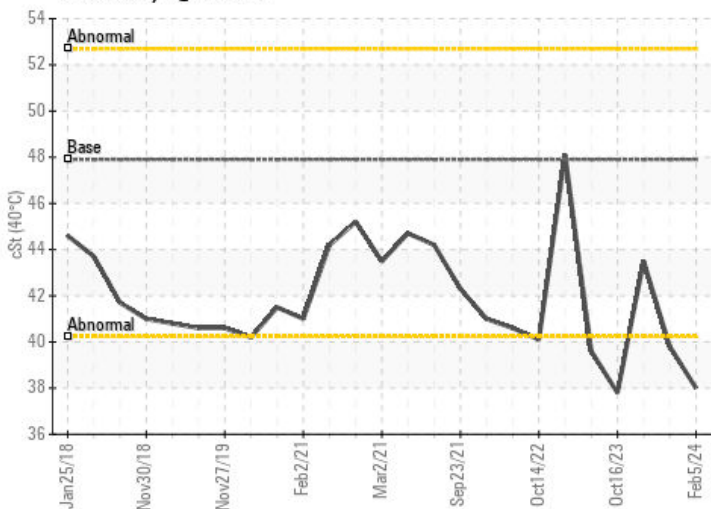
Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Particle Filter (Magn: 100 x)

