# LIEBHERR

### **CONSTRUCTION EQUIPMENT**

### LIEBHERR LH50M 094197-1216 - Diesel Engine

Sample No: LH0284151

Oil Type: PETRO CANADA 10W40

SAMPLEINF	ORMATION			
Sample Number	LH0284151	LH0279118	LH0261135	LH0260825
Sample Date	18 Mar 2024	05 Feb 2024	29 Dec 2023	31 May 2023
Machine Hours	25297	24766	24211	22824
Oil Hours	0	0	0	0
Oil Changed	Changed	Changed	Changed	Changed
Sample Status	ABNORMAL	ABNORMAL	NORMAL	NORMAL
OIL CONDITI	ON			
Visc @ 100°C cSt	<u> </u>	<u> </u>	<b>13.6</b>	O 13.7
Oxidation (PA) %	74	76	58	61

CON'	<b>TAMINA</b>	TION				
Water	%	NEG	NEG	NEG	NEG	
Soot %	%	<b>0</b>	0	O 0	O 0	
Nitration (PA)	%	74	77	53	66	
Sulfation (PA)	%	55	55	50	52	
Glycol	%	NEG	NEG	NEG	NEG	
Fuel	%	<b>0</b> 1	O 1.1	<1.0	<1.0	
Silicon	ppm	<b>5</b>	<b>6</b>	<b>6</b>	<b>6</b>	
Sodium	ppm	<b>4</b>	<b>O</b> 5	O 2	<1	
Potassium	mag	<b>0</b> 0	0 2	0 2	0<1	

WEA	R METALS				
Iron	ppm	<b>4</b>	<b>5</b>	<b>5</b>	O 2
Copper	ppm	<b>189</b>	O 82	<b>4</b>	O <1
Lead	ppm	<b>4</b>	O 2	O <1	O 0
Tin	ppm	<b>0</b>	O 0	O 0	O 0
Aluminum	ppm	<b>0</b> 0	<b>1</b>	<b>1</b>	<b>1</b>
Chromium	ppm	<b>0</b>	0	O 0	O 0
Molybdenum	ppm	<b>53</b>	<b>58</b>	O 55	<b>59</b>
Nickel	ppm	<b>0</b>	O 0	O <1	0
Titanium	ppm	0	0	0	0
Silver	ppm	<b>0</b>	O <1	O 0	0
Manganese	ppm	<b>0</b>	O 0	O 0	O <1
Vanadium	ppm	0	0	0	0

ADE	OITIVES				
Calcium	ppm	<b>784</b>	O 857	O 1050	O 1119
Magnesium	ppm	<b>1067</b>	O 1097	934	<b>965</b>
Zinc	ppm	<b>1138</b>	O 1188	O 1163	O 1185
Phosphorus	ppm	<b>941</b>	O 1041	989	O 1064
Barium	ppm	<b>0</b> <1	<1	<b>3</b>	0
Boron	ppm	<b>29</b>	○ 33	<b>3</b>	O <1



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#### Diagnosis

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time.Copper ppm levels are noted. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal. Light fuel dilution occurring. No other contaminants were detected in the oil. Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.

Depot:INDVILUnique No:5748760Signed:Kevin MarsonReport Date:22 Mar 2024

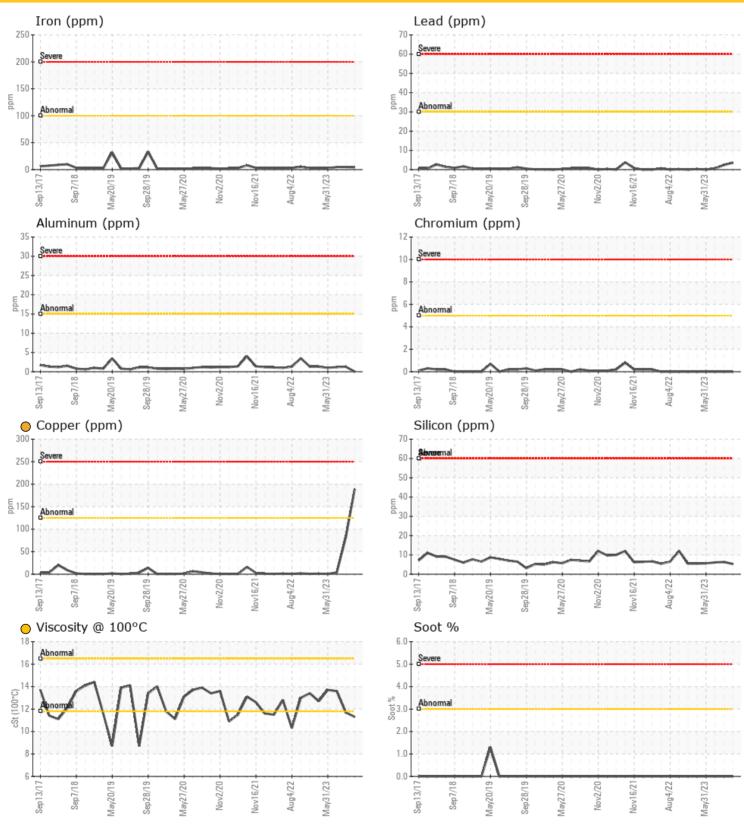
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#### **GRAPHS**



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