

LIEBHERR

CONSTRUCTION EQUIPMENT



[DNA] LIEBHERR R934 024303 - Swing Drive

Sample No: LH0276301

Oil Type: GEAR OIL SAE 75W90



SAMPLE INFORMATION

Sample Number	LH0276301	LH0247345	LH0214160	LH0186967
Sample Date	25 Mar 2024	08 Dec 2022	22 Nov 2021	23 Feb 2021
Machine Hours	19048	18131	17000	16193
Oil Hours	0	1000	1000	1000
Oil Changed	Not Chngd	Changed	Changed	Changed
Sample Status	ABNORMAL	ABNORMAL	MARGINAL	SEVERE

DOMINION NICKEL ALLOYS LTD.

834 APPLEBY LINE

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OIL CONDITION

Visc @ 40°C	cSt	● 113	● 114	● 118	● 114
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CONTAMINATION

Water	%	NEG	NEG	● 0.145	● 2.094
Silicon	ppm	● 5	● 6	● 6	● 2
Sodium	ppm	● 1	● 2	● 2	● 1
Potassium	ppm	● 3	● 4	● 3	● <1



WEAR METALS

Iron	ppm	● 510	● 483	● 289	● 379
Copper	ppm	● 316	● 300	● 47	● 186
Lead	ppm	● 7	● 7	● 2	● 5
Tin	ppm	● 3	● 5	● <1	● 2
Aluminum	ppm	● <1	● <1	● <1	● <1
Chromium	ppm	● 8	● 8	● 5	● 8
Molybdenum	ppm	● 0	● 0	● <1	● <1
Nickel	ppm	● <1	● <1	● <1	● 1
Titanium	ppm	0	0	0	0
Silver	ppm	0	0	<1	<1
Manganese	ppm	● 4	● 4	● 2	3
Vanadium	ppm	0	0	0	0



ADDITIVES

Calcium	ppm	● 4	● 5	● 12	● 13
Magnesium	ppm	● 1	● <1	● 2	● 3
Zinc	ppm	● 59	● 51	● 41	● 79
Phosphorus	ppm	● 516	● 592	● 621	● 500
Barium	ppm	● 0	● 0	● 0	● 0
Boron	ppm	● 5	● 6	● 14	● 15

Diagnosis

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Copper and lead ppm levels are abnormal. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: DOMBUR

Unique No: 5749867

Signed: Kevin Marson

Report Date: 26 Mar 2024



GRAPHS

