# LIEBHERR

**CONSTRUCTION EQUIPMENT** 

### LIEBHERR R936LC 042165-1148 - Splitter Box

Sample No: LH0135490
Oil Type: SAE 15W40

5					
J Sam	ple Infor	mation			
Sample Number		LH0135490	LH0135529	LH0135505	
Sample Date		04 Apr 2024	12 Aug 2020	03 Mar 2020	
Machine Hours		8036	3416	2873	
Oil Hours		0	0	0	
Oil Changed		Changed	Changed	Changed	
Sample Status		SEVERE	NORMAL	NORMAL	
<u> </u>					
Oilc	ondition				
Visc @ 40°C	cSt	<b>103</b>	O 104	O 102	
Cont	aminatio	on			
Water	%	<b>1.982</b>	NEG	NEG	
Silicon	ppm	<b>6</b>	02	O 1	
Sodium	ppm	<b>0</b> <1	O <1	O 0	
Potassium	ppm	<b>3</b>	0 1	<b>3</b>	
<b>Wed</b>	ır Metals	3			
PQ		<b>0</b> 0			
Iron	ppm	<b>235</b>	O 25	<b>37</b>	
Copper	ppm	<b>()</b> <1	O <1	<b></b> <1	
Lead	ppm	<b>0</b>	0	O 0	
Tin	ppm	<b>0</b>	O 0	O 0	
Aluminum	ppm	<b>5</b>	O 5	<b>7</b>	
Chromium	ppm	<b>3</b>	O <1	O <1	
Molybdenum	ppm	<b>0</b>	O <1	O <1	
Nickel	ppm	<b>0</b> <1	O <1	O <1	
Titanium	ppm	<b>0</b>	0	<1	
Silver	ppm	0	<1	<1	
Manganese	ppm	<b>1</b>	O <1	<b></b> <1	
Vanadium	ppm	0	0	0	
Add	itives				
Calcium	ppm	12	32	<b>38</b>	
Magnesium	ppm	O 5	03	O 3	
Zinc	ppm	39	O 51	O 46	
Phosphorus	ppm	O 936	802	784	
Barium	ppm	0	0<1	O <1	
	PP		<u> </u>	<u> </u>	



#### MOOREFIELD EXCAVATING LTD.

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#### Diagnosis

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Iron ppm levels are severe. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a high concentration of water present in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:MOOPALUnique No:5762437Signed:Kevin MarsonReport Date:18 Apr 2024

**15** 

ppm

Boron

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### **Graphs**

