LIEBHERR

CONSTRUCTION EQUIPMENT

LIEBHERR HS883 187299 - Diesel Engine

Sample No: LH0242042

Oil Type: CHEVRON DELO 400 LE 15W40

| – | | | | | | |
|--------------------|-------------|-------------|-------------|-------------|--|--|
| Sample Information | | | | | | |
| Sample Number | LH0242042 | LH0136989 | LH0110759 | LH0089463 | | |
| Sample Date | 02 Mar 2024 | 25 May 2019 | 29 Jun 2017 | 28 Jul 2016 | | |
| Machine Hours | 35731 | 31042 | 28219 | 27084 | | |
| Oil Hours | 0 | 0 | 0 | 0 | | |
| Oil Changed | Changed | Changed | Not Changd | Changed | | |
| Sample Status | ABNORMAL | SEVERE | NORMAL | NORMAL | | |
| | | | | | | |
| Oil Condi | tion | | | | | |
| Visc @ 40°C cSt | | | | 99.0 | | |

| OII CO | | | | | |
|----------------------|-------|-------------|------|-------------|--------|
| Visc @ 40°C | cSt | | | | 99.0 |
| Visc @ 100°C | cSt | 10.9 | 12.8 | 14.4 | O 13.2 |
| Viscosity Index (VI) | Scale | | | | O 131 |
| Oxidation (PA) | % | 76 | 86 | 6 7 | ○ 89 |
| | | | | | |

| Contamination | | | | | | |
|----------------|-----|------------|----------|------------|------------|--|
| Water | % | NEG | NEG | NEG | NEG | |
| Soot % | % | 0 | O 0 | 0 | 0 | |
| Nitration (PA) | % | 80 | 91 | 5 3 | ○ 81 | |
| Sulfation (PA) | % | 57 | 62 | 66 | 6 7 | |
| Glycol | % | 0.0 | 0.10 | NEG | NEG | |
| Fuel | % | 6.9 | O 1.5 | <1.0 | O 1.0 | |
| Silicon | ppm | 2 | 3 | 3 | 4 | |
| Sodium | ppm | 3 | O 7 | O <1 | 3 | |
| Potassium | ppm | 3 | 6 | 2 | 0 2 | |

| (O) Was | ar Metals | • | | | |
|------------|-----------|--------------|------------|-----------|----------|
| | | | | | 0 = |
| Iron | ppm | 8 | 6 | O 2 | O 5 |
| Copper | ppm | 2 | O 2 | O 0 | <1 |
| Lead | ppm | 0 | O 1 | O 0 | <1 |
| Tin | ppm | 0 | O 0 | O 0 | O 0 |
| Aluminum | ppm | 1 | O 2 | O 2 | 3 |
| Chromium | ppm | 0 | O 0 | O 0 | O <1 |
| Molybdenum | ppm | 1 | <u> </u> | 78 | ○ 84 |
| Nickel | ppm | 0 | O 0 | O 0 | O 0 |
| Titanium | ppm | 0 | 0 | O 0 | O 0 |
| Silver | ppm | 0 | 0 | 0 | 0 |
| Manganese | ppm | () <1 | <1 <1 | O 0 | <1 |
| Vanadium | ppm | 0 | 0 | 0 | 0 |
| | | | | | |

| Additives | | | | | | |
|------------|-----|-------------|--------------|-------------|------------|--|
| Calcium | ppm | 1269 | O 1298 | O 1417 | O 1452 | |
| Magnesium | ppm | 696 | O 645 | ○ 384 | O 414 | |
| Zinc | ppm | 719 | 833 | 1188 | O 1222 | |
| Phosphorus | ppm | 648 | O 723 | O 972 | O 1032 | |
| Barium | ppm | ○ <1 | 0 | 0 | O <1 | |
| Boron | ppm | 76 | O 100 | 460 | 408 | |



Liebherr Canada 140 - 21320 Gordon Way Richmond, BC CA V6W 1J8 Contact: Kevin Steer kevin.steer@liebherr.com

1:

F: (604)270-3254

Diagnosis

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of fuel present in the oil. Test for glycol is negative. Tests confirm the presence of fuel in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

Depot:LIERICUnique No:5773886Signed:Wes DavisReport Date:03 May 2024

Contact/Location: Kevin Steer - LIERIC

CONSTRUCTION EQUIPMENT





Graphs

