LIEBHERR

CONSTRUCTION EQUIPMENT



Sample No: LH0255459

Oil Type: GEAR OIL SAE 80W90

Sample	Information					
Sample Number	LH02554	59 LH0255447	LH0225080			
Sample Date	21 Jun 20	17 Nov 2023	15 Feb 2023			
Machine Hours	3338	2077	472			
Oil Hours	0	0	0			
Oil Changed	N/A	N/A	Changed			
Sample Status	NORMAL	NORMAL NORMAL	NORMAL			
Oil Condition						
Visc @ 40°C	St 121	O 125	O 144			
Conten	ningtion					
- Contain						

Conta	mination				
Water	%	NEG	NEG	NEG	
Silicon	ppm	27	26	○ 32	
Sodium	ppm	5	4	5	
Potassium	ppm	3	O 1	3	

(O) Woo					
Wed	ır Metals				
Iron	ppm	75	6 4	4 3	
Copper	ppm	53	49	O 24	
Lead	ppm	1	O 2	O <1	
Tin	ppm	0	O 0	O <1	
Aluminum	ppm	3	3	3	
Chromium	ppm	 <1	O 0	O <1	
Molybdenum	ppm	5	5	0 8	
Nickel	ppm	 <1	O <1	0	
Titanium	ppm	<1	0	<1	
Silver	ppm	0	<1	0	
Manganese	ppm	4	3	3	
Vanadium	ppm	0	0	0	

vanadium	ppm	0	0	0			
Additives							
Calcium	ppm	143	O 144	○ 283			
Magnesium	ppm	2	O 2	O 2			
Zinc	ppm	75	O 70	○ 75			
Phosphorus	ppm	1280	1345	O 1582			
Barium	ppm	() <1	O <1	O <1			
Boron	ppm	76	○ 82	6			



CALGARY METALS (1985) LTD. 3415 OGDEN RD. SE.

CALGARY, AB CA T2G 4N4

Contact: Steve Goodzeck sgoodzeck@calgarymetal.com

T: (403)262-4542

F:

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: CAL341CAL
Unique No: 5802216
Signed: Kevin Marson
Report Date: 03 Jul 2024

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Graphs

