

LIEBHERR

CONSTRUCTION EQUIPMENT



[MARATHON] LIEBHERR HS855 184576 - Splitter Box

Sample No: LH0296766

Oil Type: GEAR OIL SAE 75W90



LIEBHERR CANADA LTD.
 1015 SUTTON DRIVE
 BURLINGTON, ON
 CA L7L 5Z8
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Sample Information

Sample Number	LH0296766	LH0134221	---	---
Sample Date	27 Jun 2024	30 May 2019	---	---
Machine Hours	25032	21032	---	---
Oil Hours	0	0	---	---
Oil Changed	Changed	Not Changd	---	---
Sample Status	ABNORMAL	SEVERE	---	---



Oil Condition

Visc @ 40°C	cSt	58.5	● 96.6	---	---
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Contamination

Water	%	NEG	● 1.565	---	---
Silicon	ppm	● 11	● 40	---	---
Sodium	ppm	● 2	● 3	---	---
Potassium	ppm	● 2	● 3	---	---



Wear Metals

PQ		● 10	● 80	---	---
Iron	ppm	● 207	● 143	---	---
Copper	ppm	● 3	● <1	---	---
Lead	ppm	● <1	● <1	---	---
Tin	ppm	● 0	● 0	---	---
Aluminum	ppm	● 5	● 6	---	---
Chromium	ppm	● 3	● 2	---	---
Molybdenum	ppm	● 0	● <1	---	---
Nickel	ppm	● <1	● 0	---	---
Titanium	ppm	<1	<1	---	---
Silver	ppm	0	0	---	---
Manganese	ppm	● 2	● 2	---	---
Vanadium	ppm	0	0	---	---



Additives

Calcium	ppm	● 19	● 18	---	---
Magnesium	ppm	● 1	● 3	---	---
Zinc	ppm	● 109	● 65	---	---
Phosphorus	ppm	662	● 1314	---	---
Barium	ppm	● 1	● <1	---	---
Boron	ppm	65	● 248	---	---

Diagnosis

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 68 range, advise investigate. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot: LIEMIS
 Unique No: 5802499
 Signed: Kevin Marson
 Report Date: 03 Jul 2024



Graphs

