## LIEBHERR

**CONSTRUCTION EQUIPMENT** 

## LIEBHERR HS8100 184947 - Coolant

Sample No: LH0296494

Oil Type: EXTENDED LIFE COOLANT

ormation			
	1110070070		
28 Jun 2024	26 Jan 2024		
0	15056		
NORMAL	NORMAL		
	0	LH0296494  LH0278872    28 Jun 2024  26 Jan 2024    0  15056	LH0296494  LH0278872     28 Jun 2024  26 Jan 2024     0  15056

Coolant Condition					
Boron	ppm	23	4		
Phosphorus	ppm	9	5		
Sodium	ppm	<b>5782</b>	O 4694		
Potassium	ppm	<b>45</b>	O 0		
Silicon	ppm	21	4		
рН	Scale 0-14	<b>7.41</b>	8.09		
Reserve Alkalinity	Scale 0-20	<b>2.7</b>	<b>2.5</b>		
Molybdenum	ppm	<b>414</b>	479		
Nitrites	ppm	<b>640</b>	480		
Percentage Glycol	%	<b>51.6</b>	○ 49.9		
Freezing Point	°C	<b>39</b>	O -36		

Conta	ımination				
Magnesium	ppm	<b>4</b>	1		
Calcium	ppm	<b>13</b>	8		
Coolant Appearance		Clear	Clear		
Coolant Color		Pink	Red	***	
Sand/Dirt	scalar	NONE	○ NONE		
Debris	scalar	○ VLITE	○ NONE		
Precipitate	scalar	NONE	○ NONE		
Silt	scalar	NONE	○ NONE		

Corr	osion			
Iron	ppm	<b>2</b>	<b>0</b> 0	 
Aluminum	ppm	<b>2</b>	O 2	 
Copper	ppm	<b>0</b>	O 1	 
Lead	ppm	<b>0</b>	O 0	 
Tin	ppm	<b>0</b>	O	 



HIGGS & HIGGS RR # 4 ST THOMAS, ON CA N5P 3S8 Contact: Bernie Higgs

T: (519)631-4095 F: (519)631-2745

#### Diagnosis

The fluid is suitable for further service. Resample at the next service interval to monitor. All metal levels are normal indicating no corrosion in the cooling system. There is no indication of any contamination in the coolant. The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Depot:HIGSTTUnique No:5802592Signed:Kevin MarsonReport Date:04 Jul 2024

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### **Graphs**

