E **CONSTRUCTION EQUIPMENT**

LIEBHERR LH26M 124532-1252 - Hydraulic System

Sample No: LH0290490

Oil Type:

| - | | | | | | |
|---------------|-----------------|-------------|-------------|-------------|--|--|
| U Sam | ple Info | rmation | | | | |
| Sample Number | r | LH0290490 | LH0288068 | LH0242080 | | |
| Sample Date | | 16 Jul 2024 | 22 Apr 2024 | 08 Jan 2024 | | |
| Machine Hours | | 5572 | 5135 | 4614 | | |
| Oil Hours | | 0 | 0 | 0 | | |
| Oil Changed | | Not Changd | Changed | Not Changd | | |
| Sample Status | | ABNORMAL | SEVERE | SEVERE | | |
| | | | | | | |
| Oil Condition | | | | | | |
| Visc @ 40°C | cSt | 43.8 | ◯ 43.1 | 42.2 | | |
| - | | | | | | |

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL

| mination | | | | |
|----------|-----------------|--|--|---|
| % | NEG | NEG | 0.020 | |
| | 0 3044 | 9956 | 584 | |
| | 0 763 | 2348 | 94 | |
| | 62 | 84 | 0 14 | |
| | 19/17/13 | 20/18/14 | 16/14/11 | |
| ppm | 01 | 3 | 04 | |
| ppm | 01 | 2 | 2 | |
| ppm | ○ <1 | 07 | 01 | |
| | % ppm ppm | NEG 3044 763 62 19/17/13 ppm 1 ppm 1 | % NEG NEG 3044 9956 763 2348 62 84 19/17/13 20/18/14 ppm 1 3 ppm 1 2 | % NEG NEG 0.020 3044 9956 584 763 2348 94 62 84 14 19/17/13 20/18/14 16/14/11 ppm 1 3 4 ppm 1 2 2 |

| PQ | | 0 | 07 | 20 | |
|------------|-----|-------------|-------|-------|--|
| Iron | ppm | 067 | 0 122 | 0 161 | |
| Copper | ppm | 04 | 6 | 07 | |
| Lead | ppm | ○ <1 | ○ <1 | 2 | |
| Tin | ppm | 0 🔘 | 0 | ◯ <1 | |
| Aluminum | ppm | ○ <1 | ○ <1 | 2 | |
| Chromium | ppm | 01 | 2 | 2 | |
| Molybdenum | ppm | 0 () | 0 | 0 | |
| Nickel | ppm | ○ <1 | 0 | 0 | |
| Titanium | ppm | 0 | 0 | 0 | |
| Silver | ppm | 0 | 0 | 0 | |
| Manganese | ppm | ○ <1 | 0 2 | 2 | |
| Vanadium | ppm | 0 | 0 | 0 | |

.....

| Addi | rives | | | | |
|------------|-------|-------------|-------|-------|--|
| Calcium | ppm | 0 227 | 367 | 536 | |
| Magnesium | ppm | 02 | 02 | 3 | |
| Zinc | ppm | 666 | 538 | 580 | |
| Phosphorus | ppm | 547 | ○ 436 | 0 469 | |
| Barium | ppm | 0 | 0 | 0 | |
| Boron | ppm | ○ <1 | ○ <1 | ○ <1 | |



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Diagnosis

We recommend an early resample to monitor this condition. Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The condition of the oil is acceptable for the time in service.

Depot: Unique No: Signed: **Report Date:** AMI116SUR 5814262 Kevin Marson 19 Jul 2024 Submitted By: ?







Graphs

