LIEBHERR

CONSTRUCTION EQUIPMENT

054454-194 - Rear Gearbox

Sample No: LHMC123422

Oil Type: LIEBHERR GEAR BASIC 90 LS

SAMPLE INFORMATION





UNITED STATES GYPSUM

301 RILEY RD EAST CHICAGO, IN US 43612

Contact: Service Manager

T: F:

| UNI |
|-----|
| 301 |
| EAS |
| 110 |

OIL CONDITION

Sample Number

Sample Date

Oil Hours

Oil Changed

Sample Status

Machine Hours

LHMC123422

09 Jan 2020

Not Changd

NORMAL

3409

0

CONTAMINATION

| CONTAMINATION | | | | | |
|---------------|-----|------------|--|--|--|
| Water | % | NEG | | | |
| Silicon | ppm | 0 | | | |
| Sodium | ppm | <1 | | | |
| Potassium | ppm | 1 | | | |

WEAR METALS

| Iron | ppm | 3 | | |
|------------|-----|-------------|------|--|
| Copper | ppm | 2 | | |
| Lead | ppm | 0 | | |
| Tin | ppm | ○ <1 | | |
| Aluminum | ppm | 0 | | |
| Chromium | ppm | ○ <1 | | |
| Molybdenum | ppm | 0 | | |
| Nickel | ppm | <1 | | |
| Titanium | ppm | 0 | | |
| Silver | ppm | 0 | | |
| Manganese | ppm | ○ <1 | | |
| Vanadium | ppm | 0 | | |

ADDITIVES

| Calcium | ppm | 5 | | |
|------------|-----|-------------|--|------|
| Magnesium | ppm | 0 | | |
| Zinc | ppm | 2 | | |
| Phosphorus | ppm | 1847 | | |
| Barium | ppm | 13 | | |
| Boron | ppm | 264 | | |

Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:UNIEASLHUnique No:8883918Signed:Don BaldridgeReport Date:16 Jan 2020

LIEBHERR







GRAPHS

