



LIEBHERR LH50M 120737-1216 - Hydraulic System

Sample No: LH0173876

Oil Type: CHEVRON HYDRAULIC OIL AW ISO 46

SAMPLE INFORMATION

| Sample Number | | LH0173876 | LHMC108375 | LH0173879 | |
|------------------|----------|-------------|-------------|-------------|--|
| Sample Date | | 21 Jan 2022 | 15 Apr 2021 | 14 Dec 2020 | |
| Machine Hours | | 4199 | 2044 | 1058 | |
| Oil Hours | | 4199 | 2044 | 1058 | |
| Oil Changed | | Not Changd | Not Changd | Not Changd | |
| Sample Status | | ABNORMAL | ABNORMAL | ABNORMAL | |
| | | | | | |
| OIL CONDITION | | | | | |
| Visc @ 40°C | cSt | 0 42.9 | ◯ 43.0 | 0 44.1 | |
| Acid Number (AN) | mg KOH/g | 0 1.17 | 0 1.060 | 0 1.217 | |
| | | | | | |

| Water | % | | | 0.138 | |
|-------------|-----|----------|------|----------|--|
| Silicon | ppm | 2 | 0 | ○ <1 | |
| Sodium | ppm | 02 | ○ <1 | 2 | |
| Potassium | ppm | 0 () | 01 | 0 0 | |
| ~ | | | | | |
| WEAR METALS | | | | | |
| Iron | ppm | 0 12 | 8 | 8 | |
| Copper | ppm | 02 | 3 | 5 | |

| Lead | ppm | <mark></mark> <1 | ○ <1 | ○ <1 | |
|------------|-----|------------------|------|------|--|
| Tin | ppm | ○ <1 | 0 | ◯ <1 | |
| Aluminum | ppm | ○ <1 | 0 | ◯ <1 | |
| Chromium | ppm | <mark></mark> <1 | ○ <1 | ◯ <1 | |
| Molybdenum | ppm | ○ <1 | 0 | ◯ <1 | |
| Nickel | ppm | 0 🔘 | 0 | 0 () | |
| Titanium | ppm | 0 | 0 | 0 | |
| Silver | ppm | <1 | <1 | 4 | |
| Manganese | ppm | ○ <1 | ◯ <1 | ◯ <1 | |
| Vanadium | ppm | 0 | 0 | 0 | |

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ADDITIVES

| Calcium | ppm | 924 | 0 1051 | 0 1406 | |
|------------|-----|------------|--------|--------|--|
| Magnesium | ppm | 5 | ○ 5 | 6 | |
| Zinc | ppm | 608 | 657 | 724 | |
| Phosphorus | ppm | 0 497 | 539 | 640 | |
| Barium | ppm | 0 | 0 | 0 | |
| Boron | ppm | 07 | 01 | 0 4 | |



STAIMAN RECYCLING

201 HEPBURN ST WILLIAMSPORT, PA US 17701 Contact: JOE MARKLEY jmarkleysr@staimanrecycling.com T: (570)419-5479 F:

Diagnosis

The filter change at the time of sampling has been noted. We advise that you inspect for possible wear. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample.Moderate concentration of visible metal present. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| Depot: | STAWILLH |
|--------------|-----------------|
| Unique No: | 9829262 |
| Signed: | Jonathan Hester |
| Report Date: | 01 Feb 2022 |

Contact/Location: JOE MARKLEY - STAWILLH

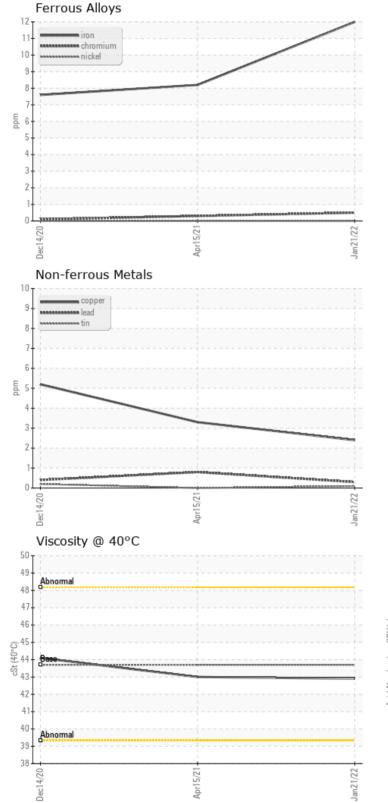


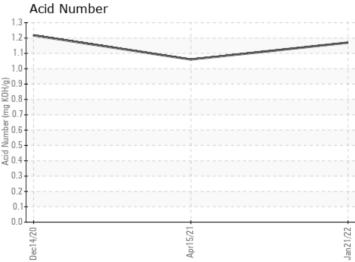


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Contact/Location: JOE MARKLEY - STAWILLH