

LIEBHERR

CONSTRUCTION EQUIPMENT



LIEBHERR LV20F110919 - GEAR CELL HAMMER - Center Gearbox

Sample No: LHMC161366

Oil Type: LIEBHERR SYNTOGear PLUS 220



SAMPLE INFORMATION

Sample Number	LHMC161366	---	---	---
Sample Date	17 Jan 2023	---	---	---
Machine Hours	285	---	---	---
Oil Hours	150	---	---	---
Oil Changed	Changed	---	---	---
Sample Status	NORMAL	---	---	---

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 7075 BENNINGTON ST
 HOUSTON, TX
 US 77028
 Contact: BRETT YOUNG
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OIL CONDITION

Visc @ 40°C	cSt	● 234	---	---	---
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CONTAMINATION

Silicon	ppm	● 5	---	---	---
Sodium	ppm	● 0	---	---	---
Potassium	ppm	● <1	---	---	---



WEAR METALS

Iron	ppm	432	---	---	---
Copper	ppm	● 6	---	---	---
Lead	ppm	● <1	---	---	---
Tin	ppm	● 0	---	---	---
Aluminum	ppm	● 3	---	---	---
Chromium	ppm	● 5	---	---	---
Molybdenum	ppm	● <1	---	---	---
Nickel	ppm	● 3	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	● 5	---	---	---
Vanadium	ppm	0	---	---	---



ADDITIVES

Calcium	ppm	● 4	---	---	---
Magnesium	ppm	● 1	---	---	---
Zinc	ppm	● 12	---	---	---
Phosphorus	ppm	● 450	---	---	---
Barium	ppm	● 0	---	---	---
Boron	ppm	● 21	---	---	---

Diagnosis

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is abnormal. All other metal levels are typical for a new component breaking in. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot: LIEHOU
 Unique No: 10338709
 Signed: Don Baldrige
 Report Date: 17 Feb 2023



GRAPHS

