



## LIEBHERR 24459 - Diesel Engine

Sample No: LH0220486

Oil Type: LIEBHERR MOTOROIL 10W-40 LOW ASH

|                  | <b>LE INFOR</b> |              |             |      |  |
|------------------|-----------------|--------------|-------------|------|--|
| Sample Number    |                 | LH0220486    | LH0220483   | <br> |  |
| Sample Date      |                 | 28 Apr 2023  | 23 Mar 2023 | <br> |  |
| Machine Hours    |                 | 936          | 464         | <br> |  |
| Oil Hours        |                 | 936          | 464         | <br> |  |
| Oil Changed      |                 | Changed      | Not Changd  | <br> |  |
| Sample Status    |                 | ABNORMAL     | ATTENTION   | <br> |  |
|                  |                 |              |             |      |  |
|                  | <b>NDITION</b>  |              |             |      |  |
|                  |                 |              | 0.44.7      |      |  |
| Visc @ 100°C     | cSt             | 0 11.4       | 0 11.7      | <br> |  |
| Base Number (BN) | 0 0             | <b>O</b> 3.4 | 5.5         | <br> |  |
| Oxidation (PA)   | %               | 192          | 187         | <br> |  |
| 11 A             |                 |              |             |      |  |
| <b>CONT</b>      | AMINATI         | ON           |             |      |  |
| Soot %           | %               | 0.1          | 0.1         | <br> |  |
| Nitration (PA)   | %               | 88           | 86          | <br> |  |
| Sulfation (PA)   | %               | 99           | 103         | <br> |  |
| Glycol           | %               | NEG          | NEG         |      |  |
| Fuel             | %               |              | ○ 1.6       | <br> |  |
|                  |                 | 0 1.6        | U 1         | <br> |  |
| Silicon          | ppm             | 0 17         | 0 18        | <br> |  |
| Sodium           | ppm             | 0            | 02          | <br> |  |
| Potassium        | ppm             | <b>3</b>     | 03          | <br> |  |

## WEAR METALS

| Iron       | ppm | <b>0</b> 21 | 0 16 | <br> |
|------------|-----|-------------|------|------|
| Copper     | ppm | 08 (        | 0 61 | <br> |
| Lead       | ppm | 0 2         | 0 1  | <br> |
| Tin        | ppm | 01          | 0 1  | <br> |
| Aluminum   | ppm | <b>○</b> <1 | 0 2  | <br> |
| Chromium   | ppm | ○ <1        | 0    | <br> |
| Molybdenum | ppm | <b>43</b>   | 0 45 | <br> |
| Nickel     | ppm | 0           | 0 0  | <br> |
| Titanium   | ppm | <1          | 0    | <br> |
| Silver     | ppm | 0           | 0    | <br> |
| Manganese  | ppm | 04          | 0 5  | <br> |
| Vanadium   | ppm | 0           | 0    | <br> |
|            |     |             |      |      |

|            | DITIVES |            |        |      |  |
|------------|---------|------------|--------|------|--|
| Calcium    | ppm     | 0 1370     | 0 1532 | <br> |  |
| Magnesium  | ppm     | 0 805      | 978    | <br> |  |
| Zinc       | ppm     | <b>826</b> | 0 1002 | <br> |  |
| Phosphorus | ppm     | 632        | ○ 774  | <br> |  |
| Barium     | ppm     | 0 11       | 0      | <br> |  |
| Boron      | ppm     | 94         | 0 119  | <br> |  |
|            |         | •          | U 1    | <br> |  |

## LIEBHERR MINING EQUIPMENT CO

5800 S DOUGLAS HWY GILLETTE, WY US 82718 Contact: TED PILZ ted.pilz@liebherr.com T: (775)388-0663 F:

## Diagnosis

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. Fuel content negligible. There is no indication of any contamination in the oil. The oil viscosity is lower than normal. The BN level is low. Confirm oil type.

Depot:LIEGILUnique No:10457133Signed:Don BaldridgeReport Date:08 May 2023

Contact/Location: TED PILZ - LIEGIL

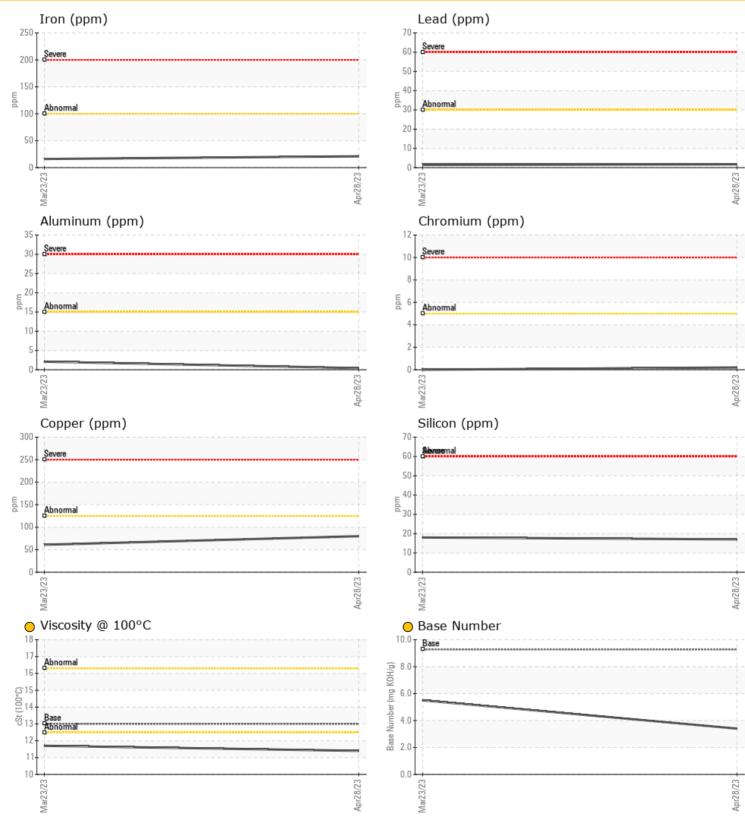
Report Id: LIEGIL [WUSCAR] 05838330 (Generated: 07/07/2023 16:51:05) Rev: 1





GRAPHS

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Report Id: LIEGIL [WUSCAR] 05838330 (Generated: 07/07/2023 16:51:08) Rev: 1

Contact/Location: TED PILZ - LIEGIL