## LIEBHERR

## **CONSTRUCTION EQUIPMENT**

### LIEBHERR LH50M 1216-123123 - Transmission

Sample No: LH0212743

Oil Type: DIESEL ENGINE OIL SAE 15W40

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SAMPLEINFORMATION							
Sample Number	LH0212743	LH0212729	LH0212709				
Sample Date	06 Jun 2023	30 Sep 2022	22 Nov 2021				
Machine Hours	3117	2179	1014				
Oil Hours	0	0	0				
Oil Changed	Changed	Changed	Changed				
Sample Status	NORMAL	NORMAL	NORMAL				
A							

	OIL CO	NDITION				
Visc @ 40	)°C	cSt	66.8	64.1	59.7	

CONT	AMINATIO	ON			
Silicon	ppm	<b>6</b>	O 5	O 4	
Sodium	ppm	<b>11</b>	<b>1</b> 3	O 23	
Potassium	ppm	<b>1</b>	<b>0</b>	<b>4</b>	

WEAR METALS           Iron         ppm         24         24         15            Copper         ppm         67         64         39            Lead         ppm         0         <1            Tin         ppm         2         2         <1            Aluminum         ppm         1         3         2            Chromium         ppm         0         <1             Molybdenum         ppm         73         61         26            Nickel         ppm         0         0         0            Titanium         ppm         0         0         <1            Silver         ppm         0         0         0	
Copper         ppm         67         64         39            Lead         ppm         0         <1             Tin         ppm         2         2         <1            Aluminum         ppm         1         3         2            Chromium         ppm         0         <1             Molybdenum         ppm         73         61         26            Nickel         ppm         0         0         0            Titanium         ppm         0         0         <1	
Lead         ppm         0         <1            Tin         ppm         2         2         <1            Aluminum         ppm         1         3         2            Chromium         ppm         0         <1             Molybdenum         ppm         73         61         26            Nickel         ppm         0         0         0            Titanium         ppm         0         0         <1	
Tin         ppm         2         2         <1	
Aluminum         ppm         1         3         2            Chromium         ppm         0         <1	
Chromium         ppm         0         <1            Molybdenum         ppm         73         61         26            Nickel         ppm         0         0         0            Titanium         ppm         0         0         <1	
Molybdenum         ppm         73         61         26            Nickel         ppm         0         0         0            Titanium         ppm         0         0         <1	
Nickel         ppm         0         0         0            Titanium         ppm         0         0         <1	
Titanium         ppm <b>0</b> 0         <1	
Silver nnm 0 0	
Silver ppin	
Manganese ppm	
<b>Vanadium</b> ppm <b>0</b> <1 <1	

ADDITIVES							
Calcium	ppm	<b>2436</b>	<b>2660</b>	○ 3062			
Magnesium	ppm	<b>35</b>	O 27	<b>14</b>			
Zinc	ppm	<b>1201</b>	O 1170	O 1152			
Phosphorus	ppm	<b>1056</b>	O 1044	<b>1104</b>			
Barium	ppm	<b>0</b>	O <1	O <1			
Boron	ppm	<b>102</b>	O 76	○ 38			



RIVER METALS RECYCLING - NEWPORT P.O. BOX 72-220 NEWPORT, KY US 41072

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#### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:RIVNEWUnique No:10536758Signed:Doug BogartReport Date:02 Jul 2023

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#### **GRAPHS**

