

## LIEBHERR LH60M 119208-1217 - Hydraulic System

Sample No: LH0257451

Oil Type: LIEBHERR HYDRAULIC HVI

### SAMPLE INFORMATION

0 1.00

Sample Number		LH0257451	LH0200263				
Sample Date		05 Jul 2023	30 Nov 2022				
Machine Hours		3275	1762				
Oil Hours		3000	0				
Oil Changed		Not Changd	Not Changd				
Sample Status		ABNORMAL	NORMAL				
<b>OIL CONDITION</b>							
Visc @ 40°C	cSt	0 42.6	0 44.6				

Visc @ 40°C cSt Acid Number (AN) mg KOH/g

# CONTAMINATION

Particles >4µm		939	0 468		
Particles >6µm		0 270	0 144		
Particles >14µm		<b>36</b>	0 11		
ISO 4406:1999 (c)		17/15/12	16/14/11		
Silicon	ppm	02	2		
Sodium	ppm	0 ()	02		
Potassium	ppm	02	0		

0 1.063

### **WEAR METALS**

Iron	ppm	<mark>0</mark> 71	22		
Copper	ppm	0 12	0 4		
Lead	ppm	02	◯ <1		
Tin	ppm	○ <1	0 (		
Aluminum	ppm	01	◯ <1		
Chromium	ppm	03	○ <1		
Molybdenum	ppm	<b>○</b> <1	◯ <1		
Nickel	ppm	0 🔘	0 (		
Titanium	ppm	0	0		
Silver	ppm	0	0		
Manganese	ppm	01	◯ <1		
Vanadium	ppm	0	0		

0

	DITIVES			
Calcium	ppm	577	0 1042	 
Magnesium	ppm	03	0 6	 
Zinc	ppm	<b>596</b>	○ 559	 
Phosphorus	ppm	0 468	0 475	 
Barium	ppm	0 🔘	0	 
Boron	ppm	0	○ <1	 





TT & E IRON

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#### Diagnosis

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.The iron level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

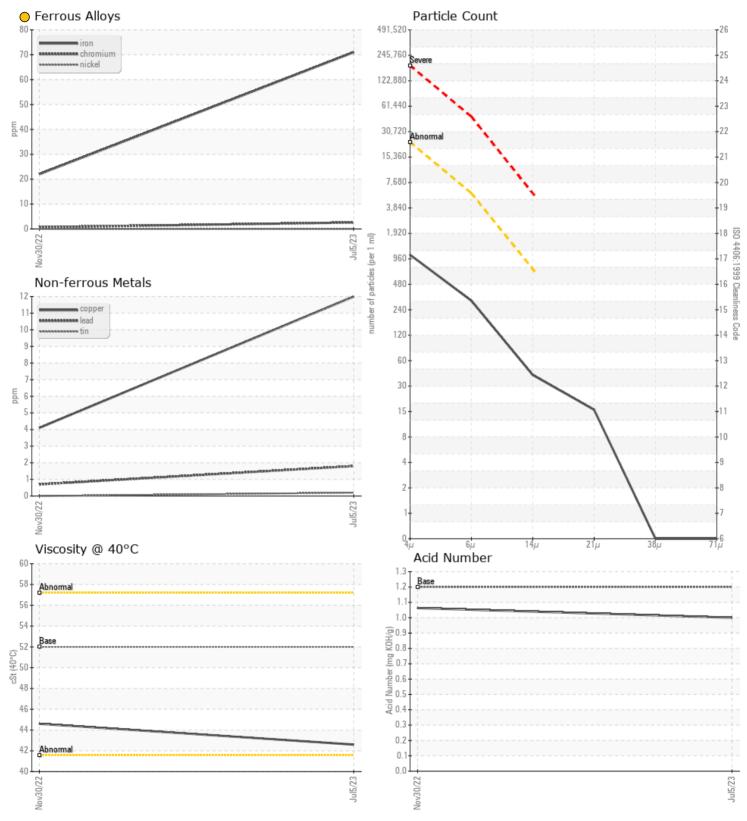
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Contact/Location: MICHAEL STANCIL - TTENEW