LIEBHERR

CONSTRUCTION EQUIPMENT

LIEBHERR L538 1559-59801 - Diesel Engine

Sample No: LH0209826
Oil Type: MOBIL

5					
SAMP	LE INFOR	MATION			
Sample Number		LH0209826	LH05841154	LH05774376	LH0209828
Sample Date		11 Aug 2023	07 May 2023	21 Feb 2023	15 Nov 2022
Machine Hours		2501	2250	0	1766
Oil Hours		0	0	0	0
Oil Changed		Changed	Not Changd	N/A	Not Changd
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL	NORMAL
OIL CO	NDITION	ı			
Visc @ 100°C	cSt	<u> </u>	O 11.0	11.1	12.3
Base Number (BN)	mg KOH/g	7.9	○ 8.0	○ 6.6	○ 10.8
Oxidation (PA)	%	62	57	58	63
CONT	AMINATI	ON			

CONTAMINATION					
Soot %	%	0.3	0.1	0.3	0.4
Nitration (PA)	%	65	49	78	58
Sulfation (PA)	%	52	47	53	58
Glycol	%	NEG	NEG	NEG	NEG
Fuel	%	3.4	<u>2.0</u>	4.7	<1.0
Silicon	ppm	4	3	6	6
Sodium	ppm	0	O 2	3	O 2
Potassium	ppm	2	3	4	4

10					
WEAR METALS					
Iron	ppm	27	1 9	5 7	8
Copper	ppm	2	O 1	5	O 12
Lead	ppm	○ <1	0	O <1	O 1
Tin	ppm	○ <1	O <1	O <1	O <1
Aluminum	ppm	5	3	6	3
Chromium	ppm	○ <1	O <1	O 1	O <1
Molybdenum	ppm	49	O 51	8	O 55
Nickel	ppm	2	O 1	3	O 2
Titanium	ppm	4	4	○ 67	0
Silver	ppm	0	0	0	0
Manganese	ppm	<1	<1	<1	<1
Vanadium	ppm	0	0	<1	0

ADDITIVES					
Calcium	ppm	1614	O 1724	O 1266	O 1228
Magnesium	ppm	439	O 508	O 628	O 795
Zinc	ppm	1150	O 1264	1030	O 1228
Phosphorus	ppm	984	O 1043	○ 856	O 1027
Barium	ppm	0	O 0	O 0	O 0
Boron	ppm	121	O 129	O 119	O 15



DIEHL AND NUEMAIER

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Diagnosis

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. Light fuel dilution occurring. The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The condition of the oil is suitable for further service.

Depot:DIEDEFUnique No:10606523Signed:Wes DavisReport Date:17 Aug 2023

CONSTRUCTION EQUIPMENT





GRAPHS

