## LIEBHERR

### **CONSTRUCTION EQUIPMENT**

#### LIEBHERR LH50 1216-139058 - Transmission

Sample No: LHMC85447
Oil Type: MOBIL 15W40

<b>5</b>					
SAMI	PLE INFOR	MATION			
Sample Number		LHMC85447	LHMC62851	LHMC82175	LHMC88101
Sample Date		17 Aug 2023	04 May 2023	23 Jan 2023	19 Oct 2022
Machine Hours		4098	3081	2000	1030
Oil Hours		1000	1000	1000	1000
Oil Changed		Changed	Changed	Changed	Changed
Sample Status		NORMAL	NORMAL	NORMAL	NORMAL
OIL CO	ONDITION				
Visc @ 40°C	cSt	66.1	61.6	56.2	43.9
- A-1					
CONT	CONTAMINATION				

CONTAMINATION							
Silicon	ppm	<b>6</b>	0 8	<b>4</b>	<b>4</b>		
Sodium	ppm	<b>11</b>	O 12	<b>20</b>	O 41		
Potassium	ppm	<b>0</b>	O 1	O 0	<b>3</b>		

(O) VA/E A					
WEA	R METALS	5			
Iron	ppm	<b>28</b>	<b>3</b> 0	O 25	O 27
Copper	ppm	<b>41</b>	O 43	<b>58</b>	O 70
Lead	ppm	<b>0</b>	<b>0</b>	<b>1</b>	O <1
Tin	ppm	<b>4</b>	<b>3</b>	O 2	O 1
Aluminum	ppm	<b>4</b>	<b>3</b>	<b>2</b>	<b>4</b>
Chromium	ppm	<b>0</b>	O <1	O <1	O <1
Molybdenum	ppm	<b>36</b>	○ 28	O 22	O 1
Nickel	ppm	<b>0</b>	O 0	O <1	0
Titanium	ppm	0	0	0	<1
Silver	ppm	0	0	0	0
Manganese	ppm	<b>13</b>	O 18	<b>10</b>	O 11
Vanadium	ppm	<1	0	0	<1

ADDITIVES						
Calcium	ppm	<b>1924</b>	2028	2359	○ 3581	
Magnesium	ppm	<b>451</b>	O 403	O 295	<b>1</b> 3	
Zinc	ppm	<b>916</b>	968	951	1242	
Phosphorus	ppm	<b>803</b>	○ 841	<b>853</b>	<b>1153</b>	
Barium	ppm	<b>0</b>	O 0	O 0	O <1	
Boron	ppm	<b>76</b>	O 64	<b>56</b>	<b>6</b>	





#### PACKAGING CORP. OF AMERICA

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#### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:PACTOMUnique No:10619859Signed:Don BaldridgeReport Date:27 Aug 2023

# LIEBHERR







#### **GRAPHS**

