

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR LR636 022844-1725 - Hydraulic System

Sample No: LH0243970

Oil Type: LIEBHERR HYDRAULIC HVI



#### SAMPLE INFORMATION

Sample Number	LH0243970	---	---	---
Sample Date	10 Aug 2023	---	---	---
Machine Hours	527	---	---	---
Oil Hours	0	---	---	---
Oil Changed	Not Chngd	---	---	---
Sample Status	NORMAL	---	---	---

#### LIEBHERR EQUIPMENT SOURCE

10119 RESIDENCY ROAD  
 MANASSAS, VA  
 US 20110  
 Contact: TOM HEINEY  
 tom.heiney@liebherr.com  
 T: (703)392-0111  
 F: (703)331-5604



#### OIL CONDITION

Visc @ 40°C	cSt	● 44.6	---	---	---
Acid Number (AN)	mg KOH/g	● 1.29	---	---	---



#### CONTAMINATION

Particles >4µm		● 16213	---	---	---
Particles >6µm		● 931	---	---	---
Particles >14µm		● 38	---	---	---
ISO 4406:1999 (c)		21/17/12	---	---	---
Silicon	ppm	● 9	---	---	---
Sodium	ppm	● 4	---	---	---
Potassium	ppm	● <1	---	---	---

#### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### WEAR METALS

Iron	ppm	● 8	---	---	---
Copper	ppm	● 9	---	---	---
Lead	ppm	● 1	---	---	---
Tin	ppm	● 0	---	---	---
Aluminum	ppm	● 2	---	---	---
Chromium	ppm	● 0	---	---	---
Molybdenum	ppm	● 0	---	---	---
Nickel	ppm	● 0	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	0	---	---	---
Manganese	ppm	● <1	---	---	---
Vanadium	ppm	<1	---	---	---



#### ADDITIVES

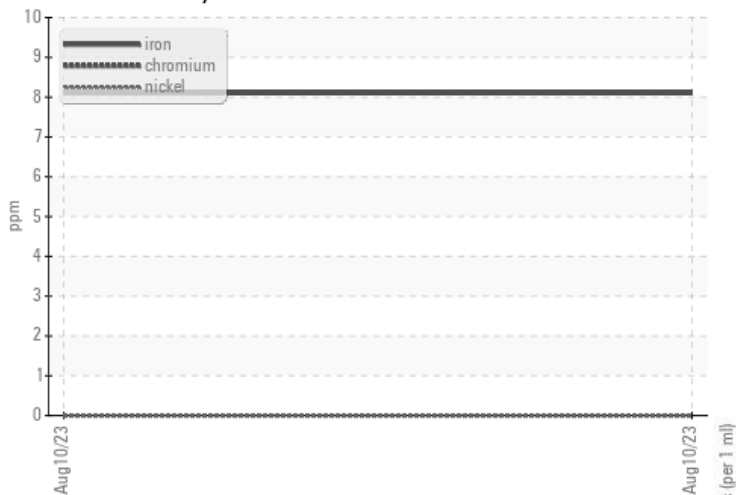
Calcium	ppm	● 1503	---	---	---
Magnesium	ppm	● <1	---	---	---
Zinc	ppm	● 737	---	---	---
Phosphorus	ppm	● 610	---	---	---
Barium	ppm	● 0	---	---	---
Boron	ppm	● 0	---	---	---

Depot: LIEBHERRVA  
 Unique No: 10635721  
 Signed: Wes Davis  
 Report Date: 08 Sep 2023

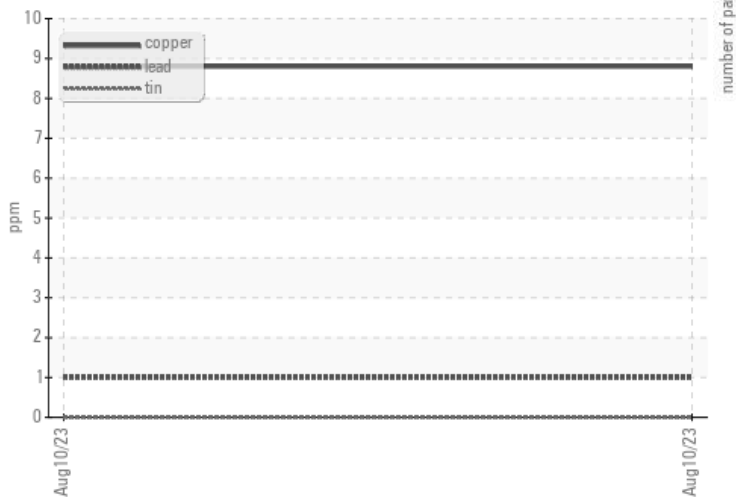


### GRAPHS

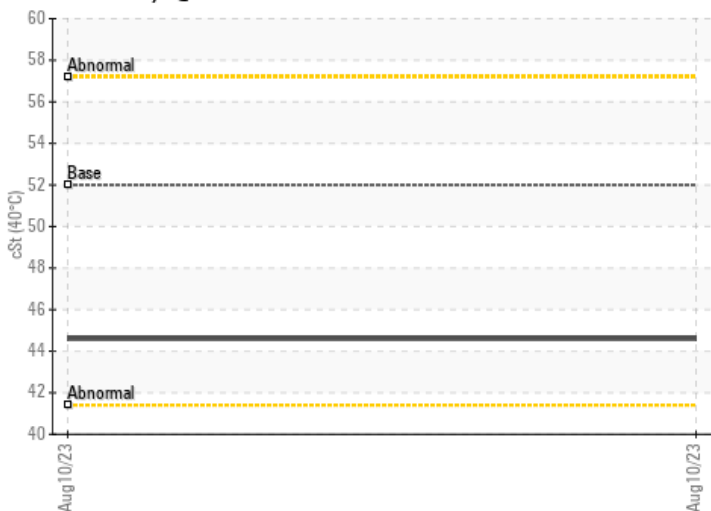
#### Ferrous Alloys



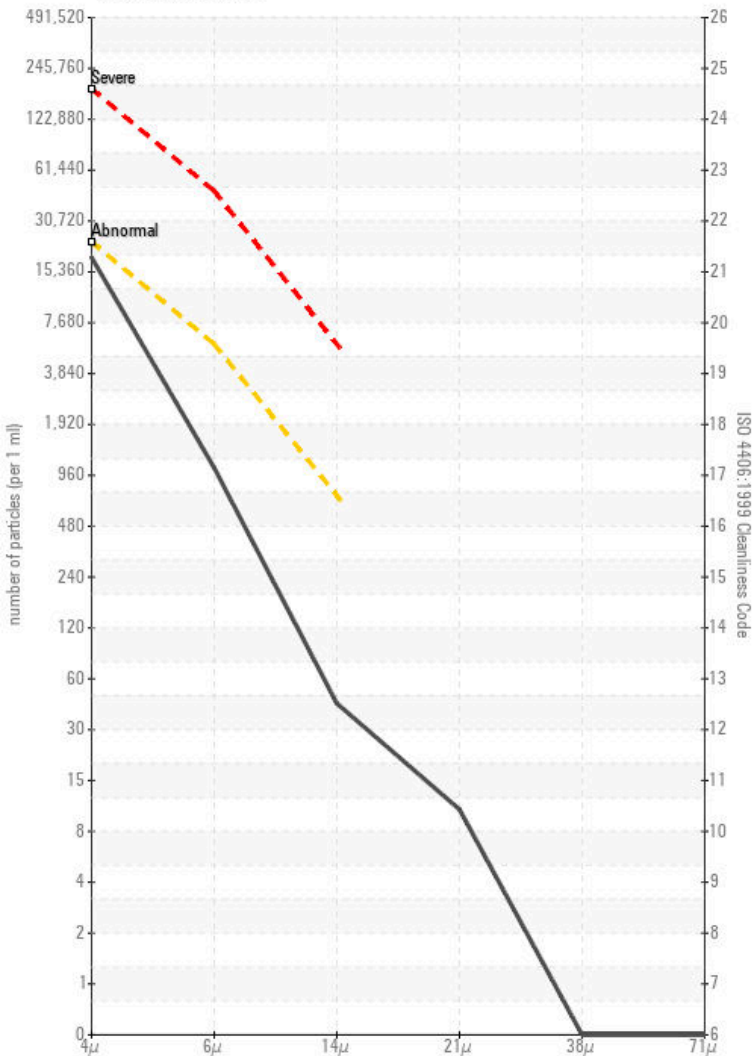
#### Non-ferrous Metals



#### Viscosity @ 40°C



#### Particle Count



#### Acid Number

