## LIEBHERR

**CONSTRUCTION EQUIPMENT** 

### LIEBHERR LV20F112011 - Gearbox

Sample No: LH0245138

Oil Type: LIEBHERR 220

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O SAM	PLE INFO	RMATION		
Sample Number		LH0245138	 	
Sample Date		04 Oct 2023	 	
Machine Hours		1179		
Oil Hours		232	 	
Oil Changed		Changed	 	
Sample Status		ABNORMAL	 	
Sample Status		ADNURWAL	 	
OILC	ONDITIO	N		
Visc @ 40°C	cSt	<b>235</b>	 	
CON	TAMINA'	TION		
Silicon	ppm	<b>4</b>	 	
Sodium	ppm	<b>0</b> 0	 	
Potassium	ppm	<b>0</b> 1	 	
	la la			
WEA	R METAL	S		
Iron	ppm	<b>310</b>	 	
Copper	ppm	<b>6</b>	 	
Lead	ppm	O <1	 	
Tin	ppm	<b>0</b> 0	 	
Aluminum	ppm	<b>0</b> 2	 	
Chromium	ppm	<b>3</b>	 	
Molybdenum	ppm	<1	 	
Nickel	ppm	<b>1</b>	 	
Titanium	ppm	<1	 	
Silver	ppm	0	 	
Manganese	ppm	4	 	
Vanadium	ppm	0	 	
ADD	ITIVES			
Calcium	ppm	2	 	
Magnesium	ppm	<1	 	
Zinc	ppm	15	 	
Phosphorus	ppm	440	 	
Barium	ppm	9	 	
Boron	ppm	26	 	



PO BOX A REINBECK, IA US 50669

Contact: WADE VANHAVEN MBERWALD@PCIUS.COM

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#### Diagnosis

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. Gear wear is indicated. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:PETREILHUnique No:10710237Signed:Sean FeltonReport Date:25 Oct 2023

# CONSTRUCTION EQUIPMENT





#### **GRAPHS**





