

LIEBHERR

CONSTRUCTION EQUIPMENT



LIEBHERR PR776 15946 - Coolant

Sample No: LH0220505

Oil Type: EXTENDED LIFE COOLANT



LIEBHERR MINING EQUIPMENT CO
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SAMPLE INFORMATION

| | | | | |
|---------------|-------------|-------------|-----|-----|
| Sample Number | LH0220505 | LHMC147058 | --- | --- |
| Sample Date | 14 Oct 2023 | 18 Jul 2019 | --- | --- |
| Machine Hours | 8488 | 73 | --- | --- |
| Sample Status | ABNORMAL | NORMAL | --- | --- |



COOLANT CONDITION

| | | | | | |
|--------------------|------------|------|------|-----|-----|
| Boron | ppm | 4 | --- | --- | --- |
| Phosphorus | ppm | 80 | --- | --- | --- |
| Sodium | ppm | 4719 | --- | --- | --- |
| Potassium | ppm | 267 | --- | --- | --- |
| Silicon | ppm | 12 | --- | --- | --- |
| pH | Scale 0-14 | 7.37 | 8.16 | --- | --- |
| Reserve Alkalinity | Scale 0-20 | --- | --- | --- | --- |
| Molybdenum | ppm | 182 | --- | --- | --- |
| Nitrites | ppm | 636 | 636 | --- | --- |
| Percentage Glycol | % | 43.4 | 55 | --- | --- |
| Freezing Point | °C | -19 | -50 | --- | --- |

Diagnosis

The fluid is suitable for further service. The aluminum level is abnormal. There is no indication of any contamination in the coolant. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.



CONTAMINATION

| | | | | | |
|--------------------|-----|--------|--------|-----|-----|
| Magnesium | ppm | 3 | --- | --- | --- |
| Calcium | ppm | 13 | --- | --- | --- |
| Coolant Appearance | | normal | normal | --- | --- |
| Coolant Color | | Red | Pink | --- | --- |



CORROSION

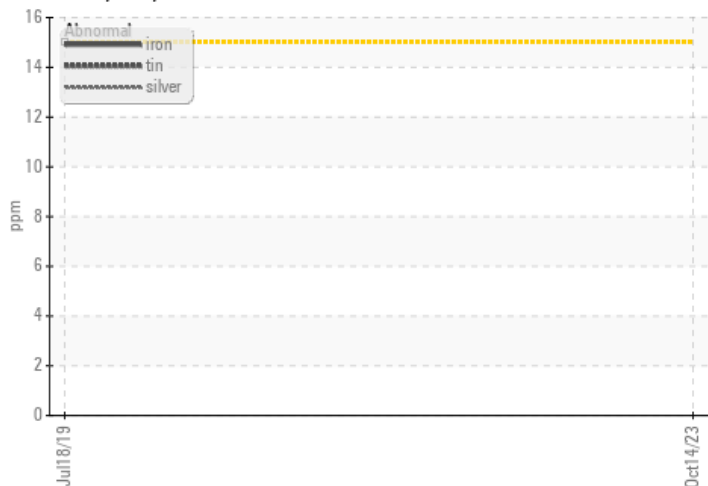
| | | | | | |
|----------|-----|----|-----|-----|-----|
| Iron | ppm | 2 | --- | --- | --- |
| Aluminum | ppm | 14 | --- | --- | --- |
| Copper | ppm | <1 | --- | --- | --- |
| Lead | ppm | 0 | --- | --- | --- |
| Tin | ppm | 0 | --- | --- | --- |

Depot: LIEGIL
 Unique No: 10712673
 Signed: Jonathan Hester
 Report Date: 31 Oct 2023

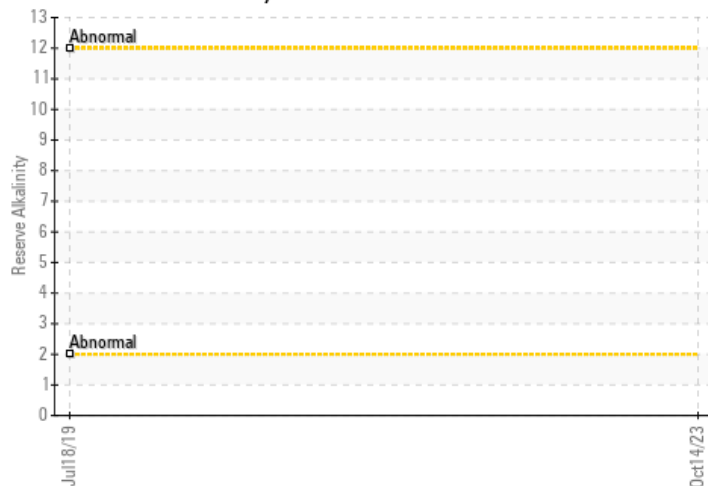


GRAPHS

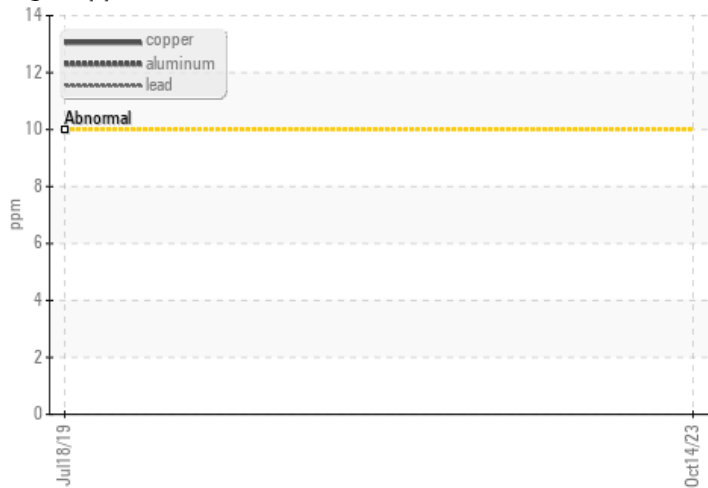
Iron/Tin/Silver



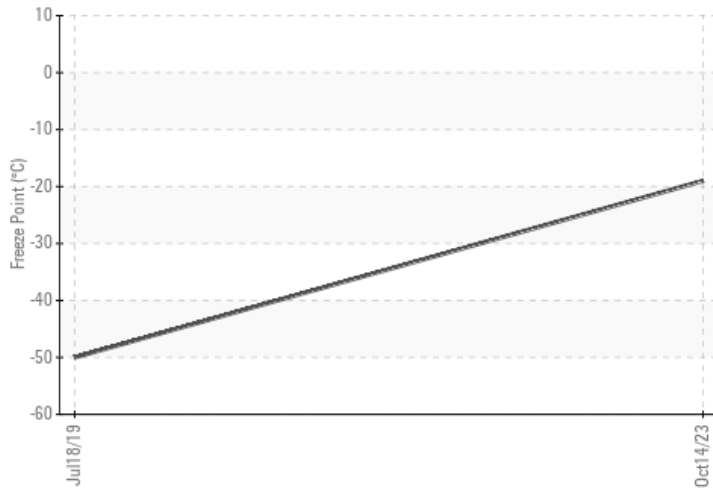
Reserve Alkalinity



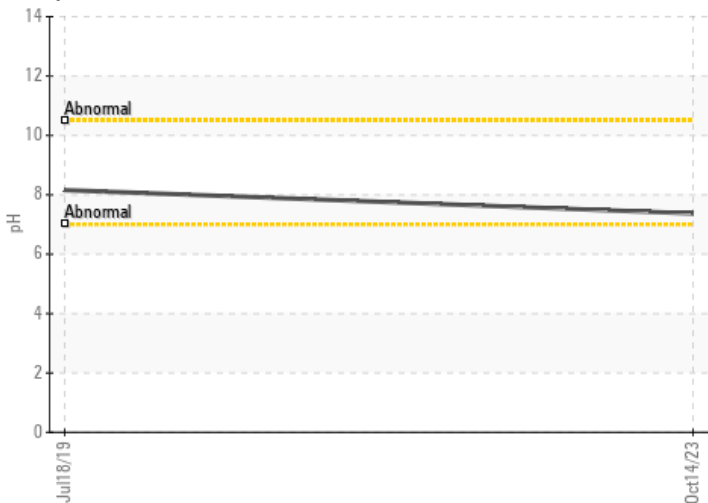
Copper/Aluminum/Lead



Freeze Point



pH



Nitrites

