LIEBHERR

CONSTRUCTION EQUIPMENT

LIEBHERR LH50 1203-88500 - Diesel Engine

Sample No: LH0272499

Oil Type: CHEVRON DELO LE 5W40

5					
SAMP	PLE INFOR	MATION			
Sample Number		LH0272499	LH0254732	LH0236085	LH0220824
Sample Date		14 Dec 2023	17 May 2023	25 Jan 2023	09 Sep 2022
Machine Hours		8417	7952	7490	6977
Oil Hours		0	0	0	0
Oil Changed		Changed	Changed	Changed	Changed
Sample Status		SEVERE	ABNORMAL	ABNORMAL	NORMAL
OILCO	NDITION				
Visc @ 100°C	cSt	12.2	13.6	<u>12.1</u>	○ 13.9
Base Number (BN)	mg KOH/g	6.8	○ 6.5	○ 6.9	7.6
Oxidation (PA)	%	71	75	72	82
**					

CONTAMINATION						
Water	%	NEG	NEG	NEG	NEG	
Soot %	%	3.4	3	1	0 1	
Nitration (PA)	%	114	113	95	106	
Sulfation (PA)	%	78	76	68	76	
Glycol	%	NEG	NEG	NEG	NEG	
Fuel	%	11.1	6.3	7.8	<1.0	
Silicon	ppm	8	8	8	8	
Sodium	ppm	0	O 2	O 2	4	
Potassium	ppm	4		O 2	O <1	

WEAL	R METALS				
Iron	ppm	58	O 43	O 23	O 26
Copper	ppm	6	O 5	7	O 11
Lead	ppm	3	0	O 2	4
Tin	ppm	O <1	O <1	O <1	0 1
Aluminum	ppm	3	4	3	3
Chromium	ppm	1	O 1	O <1	O <1
Molybdenum	ppm	13	27	3	7
Nickel	ppm	O <1	0	0	O <1
Titanium	ppm	72	48	80	90
Silver	ppm	0	O 0	0	<1
Manganese	ppm	() <1	O <1	O <1	O <1
Vanadium	ppm	<1	<1	<1	1

ADD	ITIVES					
Calcium	ppm	1148	O 1114	1248	1367	
Magnesium	ppm	649	774		637	
Zinc	ppm	1042	O 1123	O 1074	1150	
Phosphorus	ppm	889	O 910	○ 823	908	
Barium	ppm	9	O 0	O 0	O	
Boron	ppm	19	17	25	24	

Report Id: TERBRO [WUSCAR] 06045399 (Generated: 12/29/2023 12:48:28) Rev: 1



TERX METALS 119 FIRST ST BROKAW, WI US 54417

Contact: MATT DYMORA terxmaint@gmail.com

T: F:

Diagnosis

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of fuel present in the oil. There is an abnormal amount of solids and carbon present in the oil. Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

Depot:TERBROUnique No:10806007Signed:Angela BorellaReport Date:29 Dec 2023

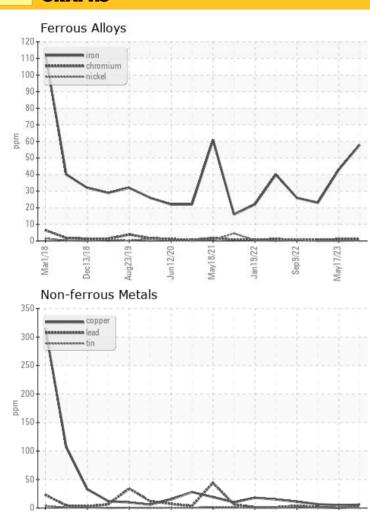
LIEBHERR

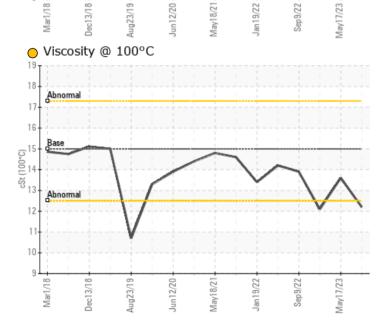
CONSTRUCTION EQUIPMENT

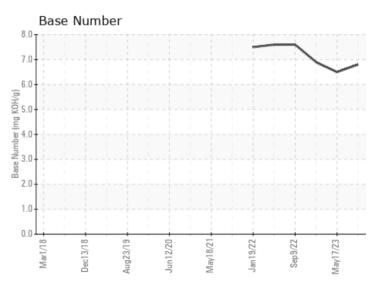




GRAPHS







Report Id: TERBRO [WUSCAR] 06045399 (Generated: 12/29/2023 12:48:31) Rev: 1