LIEBHERR

CONSTRUCTION EQUIPMENT

LIEBHERR LH50 1216-116574 - Front Right Wheel Hub

Sample No: LH0272161

Oil Type: GEAR OIL SAE 80W90

5					
SAM	PLE INFO	RMATION			
Sample Number		LH0272161	LH0171124	LH0171115	LH0171110
Sample Date		28 Dec 2023	29 Aug 2023	27 Apr 2023	27 Jan 2023
Machine Hours		19776	17910	16762	14930
Oil Hours		0	0	0	0
Oil Changed		Changed	Changed	Changed	Changed
Sample Status		SEVERE	SEVERE	ABNORMAL	ABNORMAL
OIL CONDITION					
Visc @ 40°C	cSt	135	O 186	148	152
CONTAMINATION					

CONTAMINATION						
Water	%	NEG	NEG	NEG	NEG	
Silicon	ppm	43	O 63	○ 25	O 14	
Sodium	ppm	5	9	7	5	
Potassium	ppm	3	4	○ 3	O <1	

WEAR METALS					
Iron	ppm	1716	1546	698	805
Copper	ppm	<u> </u>	<u>123</u>	O 52	O 57
Lead	ppm	() <1	O 1	O 0	O 2
Tin	ppm	0	O 0	O 0	
Aluminum	ppm	6	O 14	8	3
Chromium	ppm	7	<u> </u>	4	5
Molybdenum	ppm	2	<1	O <1	<1
Nickel	ppm	2	O 1	O <1	O 1
Titanium	ppm	<1	<1	0	<1
Silver	ppm	0	0	0	0
Manganese	ppm	15	17	9	8
Vanadium	ppm	0	<1	<1	<1

vanadium	ppm	0	<1	<1	<1	
ADDITIVES						
Calcium	ppm	77	10	O 14	11	
Magnesium	ppm	12	<1		2	
Zinc	ppm	130	101	○ 73	67	
Phosphorus	ppm	668	397	1829	1554	
Barium	ppm	0	0	0	0	
Boron	ppm	11	1	87	121	



BOISE WHITE PAPER

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Diagnosis

The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. High concentration of visible metal present. Gear wear is indicated. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:BOIINTUnique No:10845858Signed:Don BaldridgeReport Date:25 Jan 2024

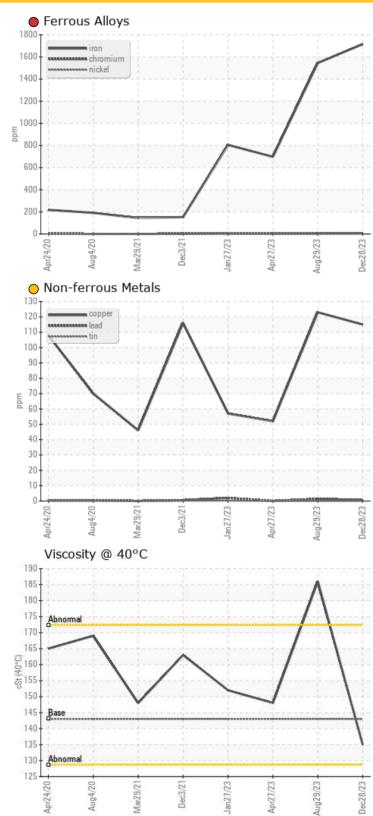
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GRAPHS



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