LIEBHERR

CONSTRUCTION EQUIPMENT

LIEBHERR L556 046708-1332 - Hydraulic System

Sample No: LH0268187

Oil Type: CHEVRON RANDO HD 46

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SAME	LE INFOR	MATION				
Sample Number		LH0268187	LH0245006	LH0207737	LH0185335	
Sample Date		09 Feb 2024	09 Feb 2023	23 Nov 2021	11 Jun 2021	
Machine Hours		10214	9080	7922	7167	
Oil Hours		0	0	0	0	
Oil Changed		Not Changd	Not Changd	Not Changd	N/A	
Sample Status		ABNORMAL	NORMAL	ABNORMAL	ABNORMAL	
OIL CO	NDITION					
Visc @ 40°C	cSt	43.4	O 43.2	O 41.5	O 41.3	
Acid Number (AN)	mg KOH/g	0.44	0.51	0.558	0.603	
CONT	AMINATIO	ON				
Water	%	NEG	NEG	NEG	NEG	
Particles >4µm			O 14685	O 53568	1 59767	
Particles >6µm			O 620	18629	48689	
Particles >14μm			9	<u>1869</u>	○ 238	
ISO 4406:1999 (c)			21/16/10	23/21/18	24/23/15	
Silicon	ppm	2	O <1	0	O 1	
Sodium	ppm	0 <1	O 0	O <1	O <1	
Potassium	ppm	 <1	O <1	O 0	O 0	

WEAL	R METALS				
Iron	ppm	3	O 2	0.1	O 16
Copper	ppm	00	0 <1	0 <1	03
Lead	ppm	0 0	00	00	3
Tin	ppm	0	O 0	O 0	O <1
Aluminum	ppm	0 <1	O 0	0	O <1
Chromium	ppm	() <1	O <1	O <1	6
Molybdenum	ppm	4	5	O 2	4
Nickel	ppm	() <1	O 0	0	0
Titanium	ppm	0	<1	0	0
Silver	ppm	0	0	0	0
Manganese	ppm	0 0	O 0	O 0	O <1
Vanadium	ppm	0	0	0	0

vanadium	ppm	U	U	U	U
ADD					
	ITIVES				
Calcium	ppm	132	O 137	109	○ 301
Magnesium	ppm	42	O 42	17	O 20
Zinc	ppm	501	458	417	O 423
Phosphorus	ppm	380	○ 349	○ 374	○ 336
Barium	ppm	0	O 2	0	O 0
Boron	ppm	11	9	3	O 11



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Diagnosis

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Depot:LEC0007Unique No:10876151Signed:Jonathan HesterReport Date:15 Feb 2024

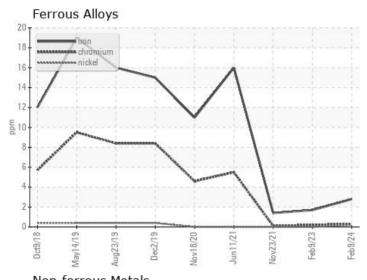
LIEBHERR

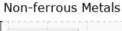
CONSTRUCTION EQUIPMENT

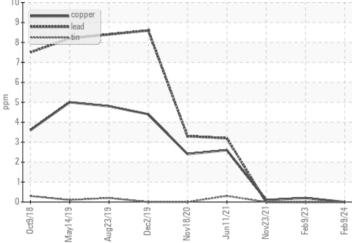




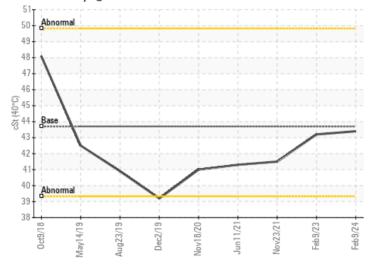
GRAPHS







Viscosity @ 40°C



Acid Number

1.4

1.2

1.0

Nov23/21/9

Perp Nov 18/20

Acid Number (mg K0H/d)

Nov23/21/9

Per Nov23/21/9

Acid Number (mg K0H/d)

Nov23/21/9

Per Nov23/21/9

Acid Number (mg K0H/d)

Nov23/21/9

Per Nov23/21/9

Acid Number (mg K0H/d)

Acid Number (mg K0

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Contact/Location: RAY SCHMIDT - LEC0007