## LIEBHERR

**CONSTRUCTION EQUIPMENT** 

### LIEBHERR LH50M 1216-110224 - Front Differential

Sample No: LHMC162652

Oil Type: GEAR OIL SAE 75W90

| <b>5</b>           |     |             |             |             |  |  |
|--------------------|-----|-------------|-------------|-------------|--|--|
| SAMPLE INFORMATION |     |             |             |             |  |  |
| Sample Number      |     | LHMC162652  | LHMC163406  | LHMC163737  |  |  |
| Sample Date        |     | 02 Feb 2024 | 20 Jul 2023 | 02 Nov 2022 |  |  |
| Machine Hours      |     | 9264        | 8255        | 7069        |  |  |
| Oil Hours          |     | 0           | 0           | 0           |  |  |
| Oil Changed        |     | Not Changd  | Not Changd  | N/A         |  |  |
| Sample Status      |     | NORMAL      | NORMAL      | NORMAL      |  |  |
|                    |     |             |             |             |  |  |
| OIL CONDITION      |     |             |             |             |  |  |
| Visc @ 40°C        | cSt | <b>186</b>  | O 185       | O 185       |  |  |
| -4                 |     |             |             |             |  |  |
| CONTAMINATION      |     |             |             |             |  |  |

| CONTAMINATION |     |             |          |            |  |  |
|---------------|-----|-------------|----------|------------|--|--|
| Water         | %   | NEG         | NEG      | NEG        |  |  |
| Silicon       | ppm | <b>7</b>    | <b>6</b> | <b>14</b>  |  |  |
| Sodium        | ppm | <b>0</b>    | <b>3</b> | <b>4</b>   |  |  |
| Potassium     | ppm | <b>0</b> <1 | O 0      | <b></b> <1 |  |  |
|               |     |             |          |            |  |  |

| ₩EA        | R META | LS          |            |           |  |
|------------|--------|-------------|------------|-----------|--|
| Iron       | ppm    | <b>30</b>   | <b>28</b>  | O 26      |  |
| Copper     | ppm    | <b>30</b>   | <b>2</b> 9 | <b>26</b> |  |
| Lead       | ppm    | <b>○</b> <1 | <b>O</b> 0 | <b>1</b>  |  |
| Tin        | ppm    | <b>O</b> <1 | <b>O</b> 0 | O <1      |  |
| Aluminum   | ppm    | <b>1</b>    | O <1       | <b>1</b>  |  |
| Chromium   | ppm    | <b>○</b> <1 | O <1       | O <1      |  |
| Molybdenum | ppm    | <b>○</b> <1 | O 0        | O <1      |  |
| Nickel     | ppm    | <b>○</b> <1 | O 0        | O 0       |  |
| Titanium   | ppm    | <1          | 0          | 0         |  |
| Silver     | ppm    | <b>○</b> <1 | O 0        | O 0       |  |
| Manganese  | ppm    | <b>2</b>    | O 2        | O 1       |  |
| Vanadium   | ppm    | <1          | 0          | 0         |  |
|            |        |             |            |           |  |

| vanadium   | ppm | <1           | U          | 0        |  |  |
|------------|-----|--------------|------------|----------|--|--|
|            |     |              |            |          |  |  |
| ADDITIVES  |     |              |            |          |  |  |
| Calcium    | ppm | <b>6</b>     | O 7        | ○ 31     |  |  |
| Magnesium  | ppm | <b>○</b> <1  | O 0        | O 0      |  |  |
| Zinc       | ppm | <b>15</b>    | O 14       | O 27     |  |  |
| Phosphorus | ppm | <b>1123</b>  | 1255       | O 1214   |  |  |
| Barium     | ppm | <b>371</b>   | <b>407</b> | 392      |  |  |
| Boron      | ppm | <b>()</b> <1 | <b>3</b>   | <b>1</b> |  |  |



#### **AHLSTROM-MUNKSJO NA SPECIALTY**

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#### Diagnosis

Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:AHLKAUUnique No:10884195Signed:Don BaldridgeReport Date:19 Feb 2024

# CONSTRUCTION EQUIPMENT





#### **GRAPHS**

