

# LIEBHERR

## CONSTRUCTION EQUIPMENT



### LIEBHERR L18 L1819 (S/N 111105) - Diesel Engine

Sample No: LH0273726

Oil Type: LIEBHERR MOTOROIL 5W30



#### SAMPLE INFORMATION

Sample Number	LH0273726	---	---	---
Sample Date	28 Feb 2024	---	---	---
Machine Hours	1499	---	---	---
Oil Hours	477	---	---	---
Oil Changed	Not Chngd	---	---	---
Sample Status	NORMAL	---	---	---

**PETERSON CONTRACTORS INC**  
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 REINBECK, IA  
 US 50669  
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 MBERWALD@PCIUS.COM  
 T:  
 F:



#### OIL CONDITION

Visc @ 100°C	cSt	● 11.8	---	---	---
Base Number (BN)	mg KOH/g	● 6.5	---	---	---
Oxidation (PA)	%	70	---	---	---



#### CONTAMINATION

Water	%	NEG	---	---	---
Soot %	%	● 0.1	---	---	---
Nitration (PA)	%	76	---	---	---
Sulfation (PA)	%	55	---	---	---
Glycol	%	NEG	---	---	---
Fuel	%	<1.0	---	---	---
Silicon	ppm	● 6	---	---	---
Sodium	ppm	● 2	---	---	---
Potassium	ppm	● 87	---	---	---



#### WEAR METALS

Iron	ppm	● 7	---	---	---
Copper	ppm	● 11	---	---	---
Lead	ppm	● 0	---	---	---
Tin	ppm	● <1	---	---	---
Aluminum	ppm	● 27	---	---	---
Chromium	ppm	● 0	---	---	---
Molybdenum	ppm	● <1	---	---	---
Nickel	ppm	● 0	---	---	---
Titanium	ppm	0	---	---	---
Silver	ppm	● 0	---	---	---
Manganese	ppm	● <1	---	---	---
Vanadium	ppm	0	---	---	---



#### ADDITIVES

Calcium	ppm	● 1162	---	---	---
Magnesium	ppm	● 749	---	---	---
Zinc	ppm	● 748	---	---	---
Phosphorus	ppm	● 679	---	---	---
Barium	ppm	● 2	---	---	---
Boron	ppm	● 85	---	---	---

#### Diagnosis

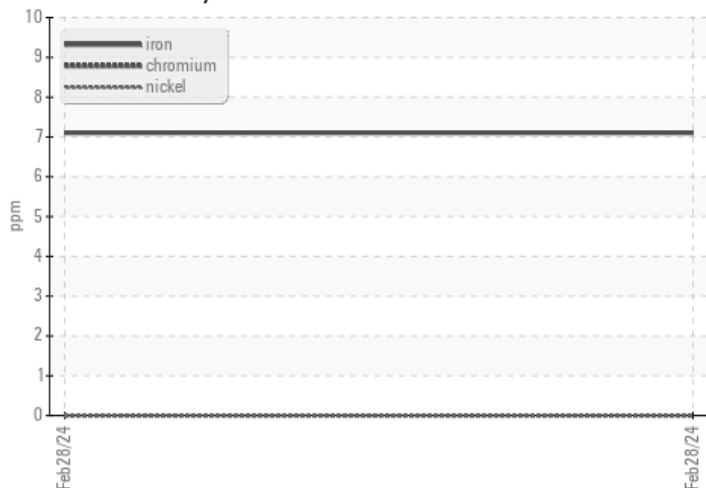
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

**Depot:** PETREILH  
**Unique No:** 10912746  
**Signed:** Sean Felton  
**Report Date:** 07 Mar 2024

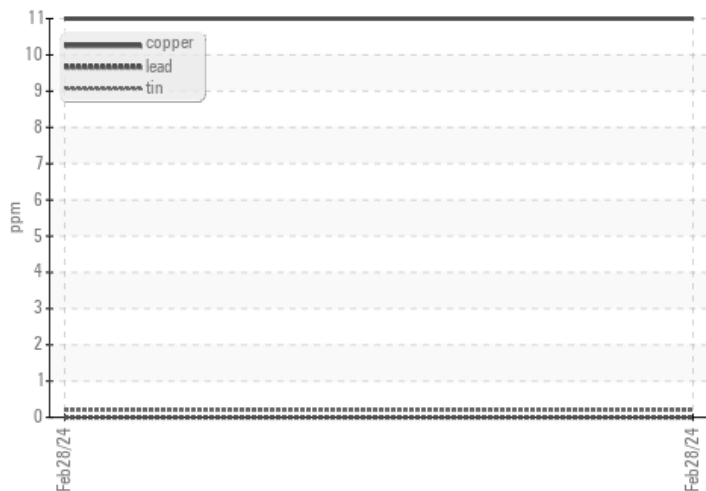


### GRAPHS

#### Ferrous Alloys



#### Non-ferrous Metals



#### Viscosity @ 100°C



#### Base Number

