LIEBHERR

CONSTRUCTION EQUIPMENT

LIEBHERR LH40M 078768-1202 - Swing Drive

Sample No: LH0243230

Oil Type: LIEBHERR GEAR BASIC 90 LS

SAMPLEINFORMATION							
Sample Number	LH0243230	LH0244919	LH0207614				
Sample Date	08 Mar 2024	09 May 2023	28 Mar 2022				
Machine Hours	0	8274	7232				
Oil Hours	0	0	0				
Oil Changed	N/A	Changed	Changed				
Sample Status	SEVERE	SEVERE	NORMAL				
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OIL CONDITION							
Visc @ 40°C	cSt	223	207	147			
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CONTAMINATION							
Water	%	0.275	1.00	NEG			
Silicon	ppm	2	O 2	O 2			
Sodium	ppm	1	O 2	O 1			
Potassium	ppm	0	O <1	○ 3			

(O) WE					
₩ WE	AR META	LS			
Iron	ppm	1047	876	○ 333	
Copper	ppm	52	O 74	○ 39	
Lead	ppm	0	0	O 0	
Tin	ppm	4	6	4	
Aluminum	ppm	○ <1	O 0	O 1	
Chromium	ppm	9	0 8	3	
Molybdenum	ppm	0	O <1	O <1	
Nickel	ppm	○ <1	O <1	<1	
Titanium	ppm	0	0	0	
Silver	ppm	0	0	0	
Manganese	ppm	9	0 8	3	
Vanadium	ppm	0	0	0	

ADDITIVES							
Calcium	ppm	11	55	O 13			
Magnesium	ppm	0	18	O <1			
Zinc	ppm	0	109	10			
Phosphorus	ppm	2328	O 2243	2095			
Barium	ppm	0	1 1	O 0			
Boron	ppm	0	O <1	4			



Wilmington Iron & Metal Company Inc 2149 US Route Wilmington, OH CA 45177

Contact: Maintenance Manager

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Diagnosis

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a light concentration of water present in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:WIL214WILUnique No:10927534Signed:Don BaldridgeReport Date:18 Mar 2024

CONSTRUCTION EQUIPMENT





GRAPHS

