LIEBHERR





Sample No: LH0244717

Silicon

Oil Type: TDTO FLUID SAE 50

ppm

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SAMPLEI	NFORMATION						
Sample Number	LH0244717						
Sample Date	13 Mar 2024						
Machine Hours	1271						
Oil Hours	1271						
Oil Changed	Not Changd						
Sample Status	SEVERE						
OIL CONDITION							
Visc @ 40°C cSt	182.5						
CONTAMINATION							
Water %	NEG						

Sodium	ppm	8	 	
Potassium	ppm	0 <1	 	
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(O) WEA	R METALS			
WYEA	R ME I ALS			
Iron	ppm	2610	 	
Copper	ppm	137	 	
Lead	ppm	2	 	
Tin	ppm	8	 	
Aluminum	ppm	7	 	
Chromium	ppm	<u> </u>	 	
Molybdenum	ppm	3	 	
Nickel	ppm	0 <1	 	
Titanium	ppm	<1	 	
Silver	ppm	0	 	
Manganese	ppm	30	 	
Vanadium	ppm	0	 	

Vanadium	ppm	0	 	
ADD	ITIVES			
Calcium	ppm	3610	 	
Magnesium	ppm	17	 	
Zinc	ppm	1976	 	
Phosphorus	ppm	1227	 	
Barium	ppm	() <1	 	
Boron	ppm	114	 	



RECO EQUIPMENT INC

8075 PRODUCTION DRIVE FLORENCE, KY US 41042

Contact: ALLEN BRAY abray@recoequip.com

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Diagnosis

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Moderate concentration of visible metal present. Elemental level of silicon (Si) above normal indicating ingress of seal material. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Depot:LEC0082Unique No:10928798Signed:Doug BogartReport Date:15 Mar 2024

LIEBHERR







GRAPHS

