



LIEBHERR LTM1250-5.1088721-2 Slewing Gearbox

Sample No: LH0259120

Oil Type: LIEBHERR GEAR PG 220

Sample INFORMATION Sample Number LH0259120 -- Sample Date 25 Mar 2024 -- Machine Hours 0 --

0

Changed NORMAL

0 239

| Machine Hours | |
|---------------|--|
| Oil Hours | |
| Oil Changed | |
| Sample Status | |

OIL CONDITION

Visc @ 40°C

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cSt

| Water | % | NEG | | | | |
|-----------|-----|-----|--|--|--|--|
| Silicon | ppm | 01 | | | | |
| Sodium | ppm | 6 | | | | |
| Potassium | ppm | 04 | | | | |

| WEA WEA | R META | LS | | |
|------------|---------------|------------------|------|--|
| Iron | ppm | 0 33 | | |
| Copper | ppm | 01 | | |
| Lead | ppm | <1 | | |
| Tin | ppm | 01 | | |
| Aluminum | ppm | 3 | | |
| Chromium | ppm | ○ <1 | | |
| Molybdenum | ppm | ○ <1 | | |
| Nickel | ppm | <mark></mark> <1 | | |
| Titanium | ppm | <1 | | |
| Silver | ppm | 0 | | |
| Manganese | ppm | ○ <1 | | |
| Vanadium | ppm | <1 | | |

| | TIVES | | | |
|------------|-------|-------------|------|--|
| Calcium | ppm | 1 2 | | |
| Magnesium | ppm | 0 20 | | |
| Zinc | ppm | 0 46 | | |
| Phosphorus | ppm | 0 43 | | |
| Barium | ppm | 3 | | |
| Boron | ppm | 0 19 | | |

LIEBHERR USA CO - MOBILE AND CRAWLER CRANES 4100 CHESTNUT AVENUE NEWPORT NEWS, VA US 23607 Contact: CHRIS JONES chris.jones@liebherr.com T: (757)245-5251 F:

Diagnosis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

Depot:LIENEWUnique No:10942998Signed:Jonathan HesterReport Date:28 Mar 2024





GRAPHS

Ferrous Alloys

