## LIEBHERR <br> cossuctol trournir



## LIEBHERR LH5OM 1216-118289 -Front Left Wheel Hub

Sample No: LH06135812
Oil Type: GEAR OIL SAE 80W90

## - Sample Information

| Sample Number | LH06135812 | LH05693568 | LH05370571 | - -- |
| :--- | :--- | :--- | :--- | :--- |
| Sample Date | $\mathbf{3 1 ~ M a r ~ 2 0 2 4 ~}$ | 13 Nov 2022 | 10 Oct 2021 | --- |
| Machine Hours | 5050 | 0 | 1635 | - -- |
| Oil Hours | $\mathbf{0}$ | 0 | 0 | -- |
| Oil Changed |  | Not Changd | N/A | N/A |
| Sample Status |  | SEVERE | ABNORMAL | SEVERE |

## - OilCondition

| Visc @ $40^{\circ} \mathrm{C}$ | cSt | $\bigcirc 59.0$ | $\bigcirc 156$ | $\bigcirc 121$ | --- |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Contamination |  |  |  |  |  |
| Water | \% | NEG | NEG | NEG | --- |
| Silicon | ppm | $\bigcirc 219$ | $\bigcirc 215$ | O 488 | --- |
| Sodium | ppm | $\bigcirc 13$ | $\bigcirc 11$ | $\bigcirc 14$ | --- |
| Potassium | ppm | $\bigcirc 4$ | $\bigcirc 0$ | $\bigcirc 5$ | --- |



## Wear Metals

| Iron | ppm | 638 | 573 | $\bigcirc 714$ | --- |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Copper | ppm | $\bigcirc 25$ | - 47 | 52 | --- |
| Lead | ppm | $\bigcirc$ | $\bigcirc$ | $\bigcirc<1$ | --- |
| Tin | ppm | $\bigcirc$ | $\bigcirc$ | $\bigcirc<1$ | --- |
| Aluminum | ppm | 14 | 15 | $\bigcirc 37$ | --- |
| Chromium | ppm | $\bigcirc$ | 3 | $\bigcirc$ | --- |
| Molybdenum | ppm | 0 | $\bigcirc 1$ | 1 | --- |
| Nickel | ppm | $\bigcirc<1$ | $\bigcirc$ | $\bigcirc 1$ | --- |
| Titanium | ppm | $<1$ | $<1$ | 2 | --- |
| Silver | ppm | 0 | 0 | $<1$ | --- |
| Manganese | ppm | $\bigcirc 6$ | $\bigcirc 6$ | 8 | --- |
| Vanadium | ppm | <1 | 0 | $<1$ | --- |

0

## Additives

| Calcium | ppm | $\bigcirc 839$ | $\bigcirc 208$ | 339 | --- |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Magnesium | ppm | $\bigcirc 12$ | $\bigcirc 5$ | 10 | --- |
| Zinc | ppm | $\bigcirc 499$ | $\bigcirc 81$ | 235 | --- |
| Phosphorus | ppm | $\bigcirc 924$ | O 1958 | 1599 | --- |
| Barium | ppm | $\bigcirc$ | $\bigcirc 0$ | <1 | --- |
| Boron | ppm | $\bigcirc 0$ | $\bigcirc 4$ | 8 | --- |



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Contact: Service Manager
T:
F:

## Diagnosis

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (AI) indicate aluminasilicate (coarse dirt) ingress. The oil viscosity is lower than normal. Confirm oil type. The oil is no longer serviceable due to the presence of contaminants.

| Depot: | KOVIND |
| :--- | :--- |
| Unique No: | 10955277 |
| Signed: | Don Baldridge |
| Report Date: | 04 Apr 2024 |

Submitted By: ?

## L|E:BU|EDR Construction :oupment

## Graphs



Non-ferrous Metals



