# **CONSTRUCTION EQUIPMENT**

## LIEBHERR LH50M 1216-118289 - Front Left Wheel Hub

Sample No: LH06135812

**Oil Type:** GEAR OIL SAE 80W90

### **Sample Information**

Sample Number	LH06135812	LH05693568	LH05370571	
Sample Date	31 Mar 2024	13 Nov 2022	10 Oct 2021	
Machine Hours	5050	0	1635	
Oil Hours	0	0	0	
Oil Changed	Not Changd	N/A	N/A	
Sample Status	SEVERE	ABNORMAL	SEVERE	



Cor	ntaminati	on			
Water	%	NEG	NEG	NEG	
Silicon	ppm	0 219	0 215	488	
Sodium	ppm	<b>1</b> 3	0 11	0 14	
Potassium	ppm	0 4	0 0	5	

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Wec	ar Metals	;			
Iron	ppm	<b>6</b> 38	<u> </u>	0 714	
Copper	ppm	0 25	0 47	52	
Lead	ppm	0 🔘	0	◯ <1	
Tin	ppm	0 🔘	0	◯ <1	
Aluminum	ppm	<b>0</b> 14	0 15	0 37	
Chromium	ppm	<u> </u>	03	0 5	
Molybdenum	ppm	0 🔘	0 1	1	
Nickel	ppm	<b>○</b> <1	0	0 1	
Titanium	ppm	<1	<1	2	
Silver	ppm	0	0	<1	
Manganese	ppm	6	6	8	
Vanadium	ppm	<1	0	<1	

٥ **Additives** Calcium ppm 839 208 339 05 10 Magnesium 0 12 ppm 0 81 235 Zinc 0 499 ppm 0 1958 Phosphorus ppm 0 924 1599 Barium 0  $\bigcirc 0$ ppm <1

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**KOVALCHICK CORP 1060 WAYNE AVENUE** INDIANA, PA US 15701 Contact: Service Manager

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### Diagnosis

We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.Gear wear is indicated. Elemental levels of silicon (Si) and aluminum (AI) indicate aluminasilicate (coarse dirt) ingress. The oil viscosity is lower than normal. Confirm oil type. The oil is no longer serviceable due to the presence of contaminants.

Depot: Unique No: Signed: **Report Date:** 

KOVIND 10955277 Don Baldridge 04 Apr 2024 Submitted By: ?

0

ppm

Boron





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Graphs



